



TCI® 975000 (Red) & TCI® 975005 (Blue) TH-350 Transmission Shield

Qty	This kit contains:
(1)	Transmission Shield
(2)	19 inch Straps
(1)	Long Pan Bracket
(1)	Short Pan Bracket
(5)	5/16" x 18 x 1" Socket Head Bolts (for Trans Pan)
(5)	5/16" Flat Washers for Socket Head Bolts
(4)	3/8" x 16 x 1" Flathead Bolts with Nuts & washers (for Shield)
(5)	Spacers (for Long and Short Pan Brackets)
(1)	Instruction Sheet

Any modification to shield will void SFI standards and may not be accepted by tech.

STEP 1 Remove the five (5) pan bolts shown in **Illustration one** and discard.

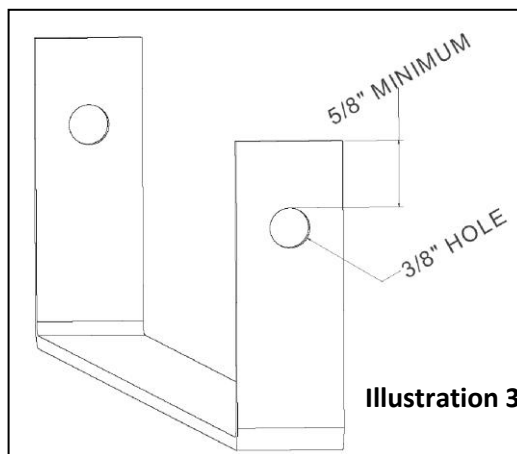
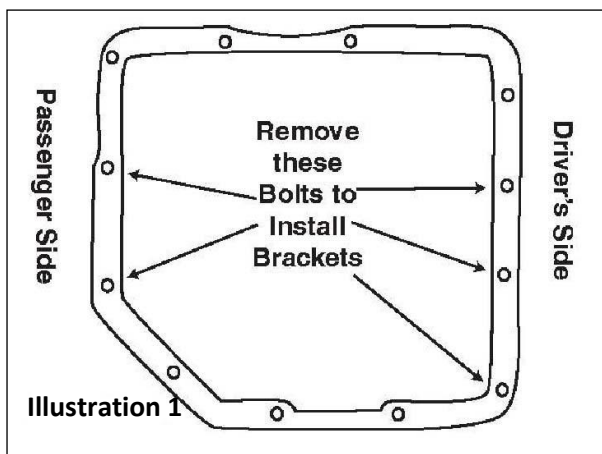
STEP 2 Place shorter of the two metal brackets on passenger side, with tabs pointing down, away from pan, using one (1) spacer per bolt under the bracket, this prevents the bracket from contacting the edge of pan. Bolt bracket to pan using 5/16" socket head bolts and washers. **Note:** Spacer will not be required on cast aluminum pans.

STEP 3 Place longer of the two metal brackets on driver's side, on top of your existing cable pan bracket, with tabs pointing down and follow the same method as step 2 by using shims and washers. **See Illustration Two.**

STEP 4 Place shield over transmission, with cutout on driver's side.

STEP 5 Align the two (2) 19 inch (long) metal brackets side to side under pan. Brackets are to be measured to fit the depth of your pan and cut if needed; however, exceeding the minimum distance from the edge of the bracket when drilling the 3/8" holes (see Illustration Three) will compromise the integrity of the bracket and will void SFI certification. After measuring, drill the 3/8" holes into the brackets to allow them to be bolted to the pan bracket and shield.

STEP 6 Place the four (4) flathead bolts through holes in shield along with the two bottom straps into the pan brackets. Install 3/8" washers and tighten all four (4) bolts, with nuts supplied.



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