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TECHNICAL BULLETIN # 1001

STEERING BOX CENTERING INSTRUCTIONS – FR1500/FR1500Q STEEL VEGA BOX, FR1500C/FR1500CQ CHROME VEGA BOX

WARRANTY: ONE (1) YEAR FROM DATE OF PURCHASE. REPLACEMENT OR REPAIR OF PRODUCT DEEMED DEFECTIVE BY THE FACTORY. *ANY LABOR INCURRED IS SPECIFICALLY EXCLUDED.*

WEIGHT: 12 lbs.

IMPORTANT!!! It is critical that the steering box be at the center position **BEFORE** installation. Incorrect centering will cause loose steering and premature wear. (Refer to picture to align paint dots.)

NOTE: All boxes are pre-lubricated and pre-adjusted to factory specifications.
DO NOT ADJUST THE STEERING BOX!!!

- 1) Place the steering box in a bench vise and be certain the box is held securely.
- 2) Attach a 5/8"-36 u-joint to the pinion input shaft.
- 3) Turn the shaft to the right (clockwise) all the way to the right lock.
- 4) Turn the shaft to the left (counterclockwise) all the way to the left lock. (approx. 5 turns)
- 5) Turn the shaft to the right (clockwise) half the number of turns. (approx. 2-½ turns) *You should feel the box tighten when at the center.*
- 6) The wide spline on the sector shaft will align with the dot dimple above the center of the sector shaft area of the box casting.

16:1 RATIO GEAR BOX – FR1500Q, FR1500CQ

- 1) Place the steering box in a bench vise and be certain the box is held securely.
- 2) Attach a 5/8"-36 u-joint to the pinion input shaft.
- 3) Turn the shaft to the right (clockwise) all the way to the right lock.
- 4) Turn the shaft to the left (counterclockwise) all the way to the left lock (approx. 4 turns)
- 5) Turn the shaft to the right (clockwise) half the number of turns. (approx 2 turns) *You should feel the box tighten when at the center.*
- 6) The wide spline on the sector shaft will align with the dot dimple above the center of the sector shaft area of the box casting.

Pinion Shaft

Size:

5/8"-36

Pitman Shaft

Thread:

¾"-16



Paint stripe indicates centered shaft. Paint may or may not be on box.

Warranty Disclaimer

Because of their intended usage, the manufacturer makes no warranties whatsoever expressed or implied, oral or written, to purchasers of their products regarding performance, safety, fit, merchantability or length of service. Purchasers are responsible for selection of proper goods and must rely on their own skill or judgment that such goods are suitable for the purchaser's application.