SMC24/ SMC26
Stainless steel cat-back exhaust system for
2011-12 Dodge Charger

SMC24: 2011-12 V8 Charger 2.5" Cat-Back
SMC26: 2011-12 V6 Charger 2.5" Cat-Back

Thanks again for purchasing your new stainless steel Pypes Performance Exhaust 2011-12 V6/V8 Charger Cat-back system. Please be sure to confirm all the components in the kit were received in your shipment before beginning installation. If you find any components missing, please contact our office at 800-421-3890 for replacement. Installation of these kits will require a few simple tools: jack stands, 13mm & 15mm wrenches, cutting device and penetrating oil. For a quicker and tighter installation, air tools are recommended. Technical assistance is available both online at www.pypesexhaust.com or 800-421-3890.

(A) X-pipe Assembly
(B) Mufflers
(C) Tailpipes (front)
(D) Tailpipes (rear)

1.   **Begin by placing the vehicle on a lift or four jack stands at maximum height. This will aid in an easier installation.**

2.   **Unbolt your existing system starting at the connection behind the factory catalytic converter downpipes.**

3.   **It's time to install your new Cat-back system. Begin by installing the two band clamps on to the after-cat x-pipe (part #HVC21). Snug the clamps but do not tighten yet.**

4.   **Now install the two mufflers with band clamps, snug but do not tighten.**

5.   **Next install the new four piece tailpipes into the rubber insulators. Notice that the pipes that connect to the mufflers have only one hanger and the rear pipes have two hangers. Remember to use a band clamp at the center joint.**

6.   **Finish by making all the final adjustments to the system. Tight all clamps.**

   <u>**TECH TIP:**</u> **Loosening the downpipes above the catalytic converters at the manifold will greatly aid you in aligning this system. Tighten these connections last.**

7.   **Check all the connection points periodically, as they may come loose.**

<u>**Now it's time to fire up that muscle car and enjoy your new Pypes Performance Exhaust.**</u>