## **SJJ40**

## 18-20 Jeep JL Muffler Delete Kit 2DR & 4DR | 3.6L & 2.0L

Thanks again for purchasing your new stainless steel Pypes Performance Exhaust. Please take the time now to review these installation instructions and confirm that all the components in the kit were received in your shipment before you begin disassembly. If you find a component missing or have questions about the installation please contact our technical department at **tech@pypesexhaust.com** or through our live chat room found on the home page of the Pypes website at **www.pypesexhaust.com**.





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## **BILL OF MATERIALS**

- 1 TJJ40 Tailpipe
- 2 HVC21 2.5" Clamps

- 1. Depending on your working conditions it maybe slightly easier to put you Jeep on a lift or jack stands but this step is not required to install this system.
- 2. Soak the rubber isolators that hold the wire form hangers on the muffler and remove them from either the frame rail or muffler which ever is easier for you. Retain the rubber isolator on the driver side frame rail because it will be reused.
- 3. Next with the muffler hanging, loosen the 15mm nut on the clamp that holds the stock muffler to the tailpipe. Then remove the muffler. Depending on the mileage and correction level on the parts this will be the hardest part of the installation.
- 4. Begin the installation of the new system by loosely installing new TJJ40 tailpipe with the HVC21 band clamp and then the wire form on the pipe to the rubber isolator that was left in place.
- 5. Now that the system is loosely installed align the tip and check for clearance around the panhard bar. Once satisfied with the alignment tighten the HVC21 clamp and check for leaks.

Now it's time to fire up your Jeep and enjoy your new Pypes Performance exhaust!