



# **Table of Contents**

Cover	1
Table of Contents	2
Packing List (Machined Finish)/Parts Disclaimer	3
Packing List (Black Anodized)/Parts Disclaimer	4
OEM Control Panel Removal	5
Control Panel Installation	6
Control Panel Calibration Procedure	7
Control Panel Calibration Procedure (Cont.)	8
Wiring Diagram	9
Operation of Controls	10
Packing List (Machined Finish)	11
Packing List (Black Anodized)	12

# **Important Notice—Please Read**

This control panel is designed to only work with a Gen IV evaporator unit equipped with a 246204-PUA **ECU. Please confirm that your unit has the proper ECU prior to installing the control panel as shown** below. A replacement ECU can be purchased from Vintage Air if needed.

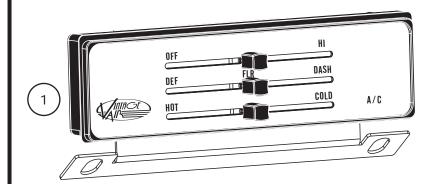


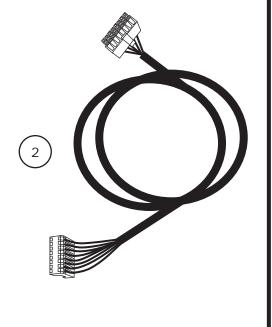
#### Packing List: (473080) Machined Finish Control Panel www.vintageair.com No. Qty. Part No. Description 473080 Control Panel Assembly, Machined Finish 1. 1 2. 1 232007-VUR Control Harness, Gen IV Universal 2 180031 3. Nut, 5/16-18, Hex 4. 2 180030 Screw, 5/16-18 x 1/2", Pan Head \*\* Before beginning installation, open all packages and check contents of shipment. Please report any shortages directly to Vintage Air within 15 days. After 15 days, Vintage Air will not be responsible for missing or damaged items. HI OFF DASH DEF COLD A/C 1 HOT IJ 3 NOTE: Images may not depict actual parts and quantities. Refer to packing list for actual parts and quantities.

3

# Packing List: (473081) Black Anodized Control Panel

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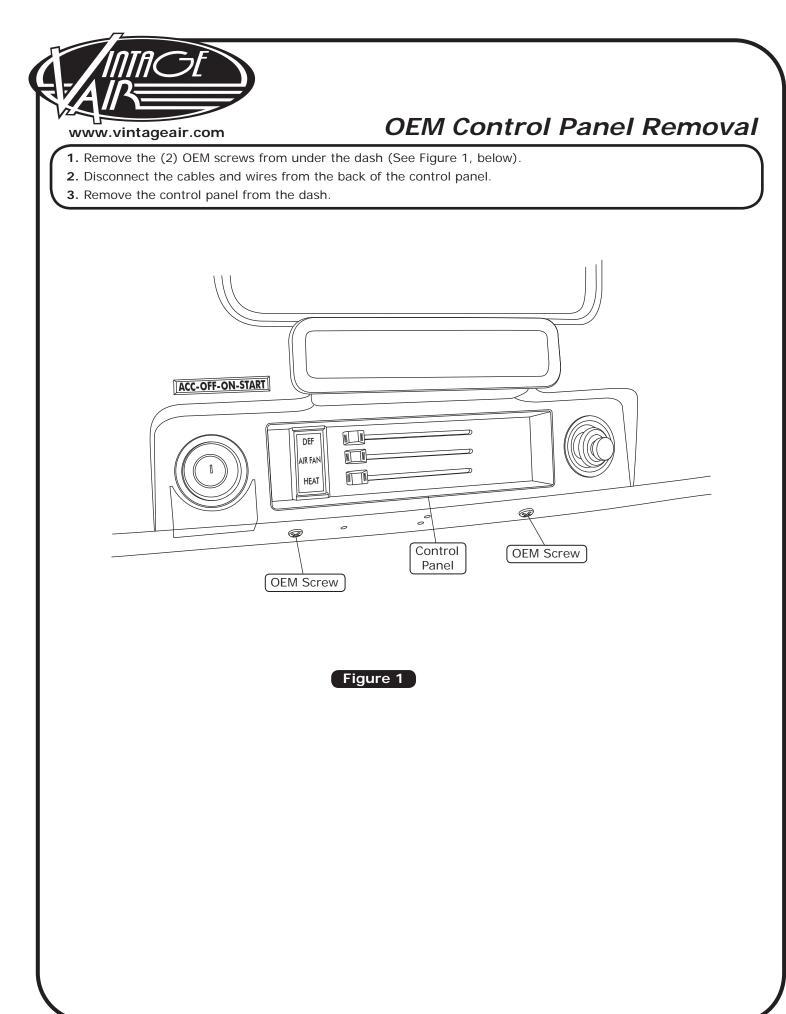








NOTE: Images may not depict actual parts and quantities. Refer to packing list for actual parts and quantities.

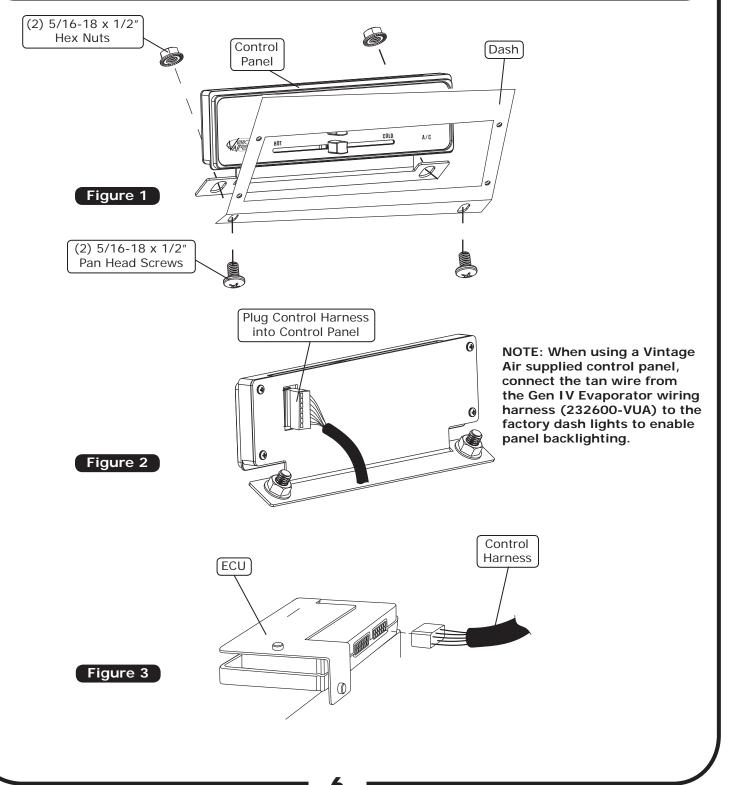




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# **Control Panel Installation**

- 1. From behind the dash, place the control panel against the dash opening (See Figure 1, below).
- 2. While pressing the bezel firmly into the dash aperture, secure the control panel to the dash using (2) 5/16-18 x 1/2" pan head screws and (2) 5/16-18 hex nuts (See Figure 1, below).
- 3. Plug the control harness into the back of the control panel as shown in Figure 2, below.
- 4. Plug the control harness into the ECU module on the sub case as shown in Figure 3, below.





# **Control Panel Calibration Procedure**

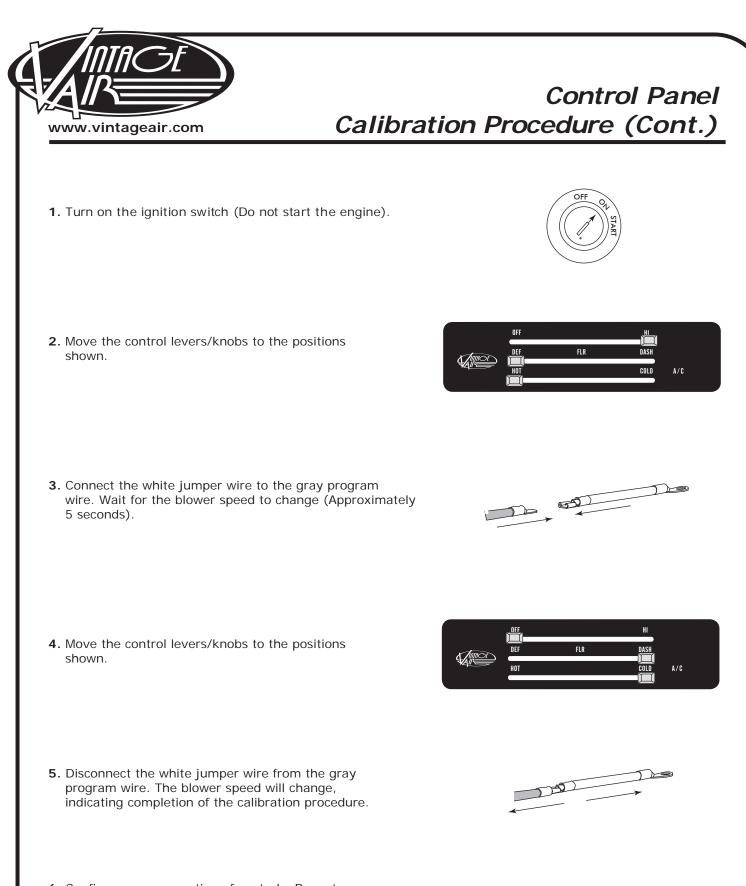
On Vintage Air Gen IV systems using factory controls, it is necessary to calibrate the system to your specific control panel. This procedure ensures that the stroke of your control panel levers or knobs is translated into precise control of the fan speed, temperature blend and mode door position. Please carefully read and understand these procedures before beginning. The procedure may be repeated as many times as necessary to get it right.

In preparation for calibration, you will need to attach the supplied white ground jumper wire to a suitable chassis ground. This jumper wire must be easily connected to the gray programming wire located in the main Gen IV wiring harness next to the compressor relay. During the calibration procedure, you will connect the white jumper to the gray program wire, which will "teach" the Gen IV ECU the upper limits of the control levers or knobs. The blower will momentarily change speeds, signaling that the upper limits have been "learned". You will move the levers or knobs to opposite extreme positions of their travel and then disconnect the white jumper. The blower will again change speeds, signaling that the lower limits have been learned and that the calibration procedure is complete.

> White Jumper Cable

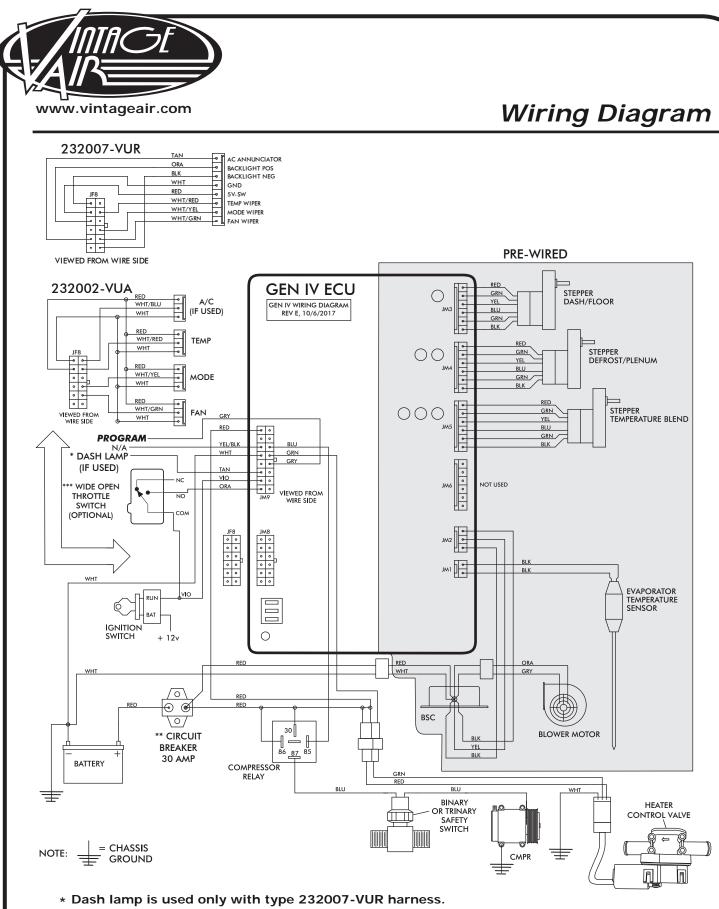
> > 901405 REV B 04/14/20, PG 7 OF 12

Gray Program Wire



8

6. Confirm proper operation of controls. Repeat procedure if necessary. When finished, tape over program wire connector with electrical tape to prevent accidental contact with chassis ground.

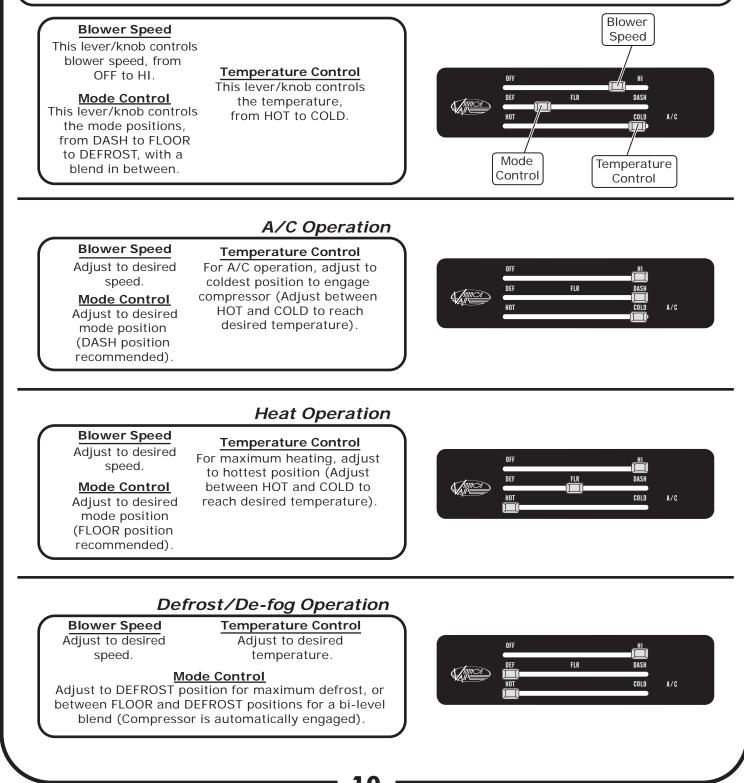


- \*\* Warning: Always mount circuit breaker as close to the battery as possible. (NOTE: Wire between battery and circuit breaker is unprotected and should be carefully routed to avoid a short circuit).
- \*\*\* Wide open throttle switch contacts close only at full throttle, which disables A/C compressor.



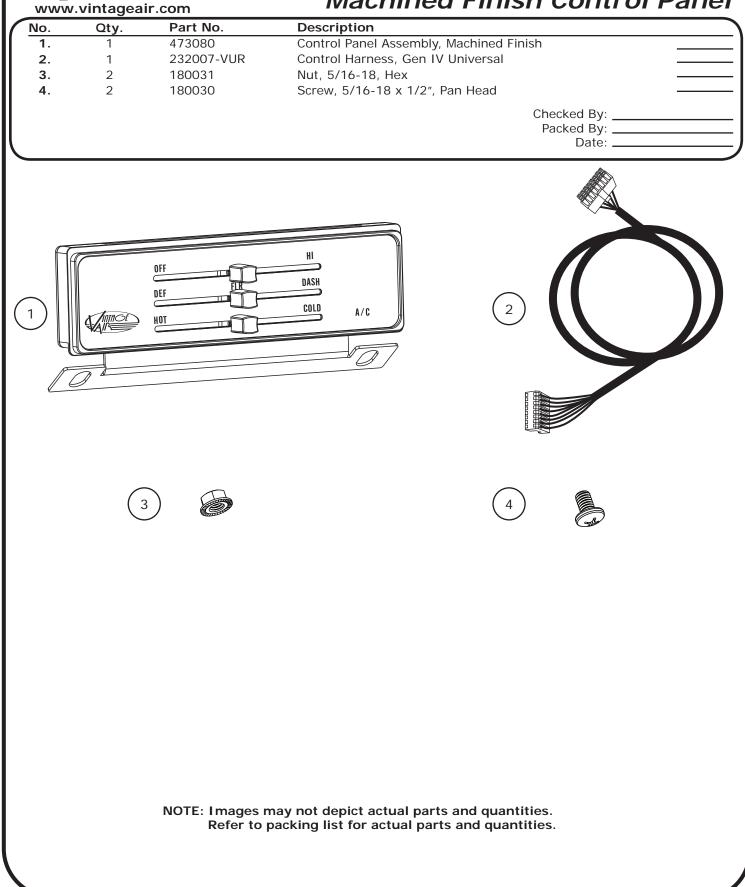
# **Operation of Controls**

On Gen IV systems with three lever/knob controls, the temperature control toggles between heat and A/C operations. To activate A/C, move the temperature lever/knob all the way to cold and then back it off to the desired vent temperature. For heat operation, move the temperature lever/knob all the way to hot and then adjust to the desired vent temperature. The blower will momentarily change speed, each time you toggle between operations, to indicate the change. **NOTE: For proper control panel function, refer to Pages 7 and 8 for calibration procedure.** 





# Packing List: (473080) Machined Finish Control Panel





# Packing List: (473081) Black Anodized Control Panel

www.vintageai	r.com	Black Anodize		I Pall
No. Qty.   1. 1   2. 1   3. 2   4. 2	Part No. 473081 232007-VUR 180031 180030	Description Control Panel Assembly, Black Anodize Control Harness, Gen IV Universal Nut, 5/16-18, Hex Screw, 5/16-18 x 1/2", Pan Head	Checked By:	
	OFF	HI	Packed By: Date:	
		COLD A/C		
		4		
	NOTE: Images I	may not depict actual parts and quanti packing list for actual parts and quant	ties.	