

# **STEERSMARTS**

## **YETI XD ADJUSTABLE TRACK BAR**

**PART #'S 75033001 | 75033002 | 75049001 | 75049002 | 75039001**



### **PARTS LIST:**

- (1X) DRIVER SIDE TRACK BAR FORGING
- (1X) PASSENGER SIDE TRACK BAR FORGING
- (1X) TRACK BAR ADJUSTER TUBE
- (2X) EXTREME DUTY ADJUSTER CLAMPS

**EST. INSTALL TIME: .5 - 1 HOUR**

## INSTALLATION INSTRUCTIONS:

1. REMOVE THE FACTORY FRONT TRACK BAR BOLT FROM THE PASSENGER SIDE AXLE BRACKET.
2. REMOVE THE FACTORY FRONT TRACK BAR BOLT FROM THE DRIVER SIDE AXLE BRACKET.
3. REMOVE THE FACTORY TRACK BAR FROM THE VEHICLE.
4. SLIDE THE ADJUSTER CLAMS OVER EACH SIDE OF THE ADJUST TUBE.



5. THREAD BOTH FORGINGS INTO THE ADJUSTER TUBE. *NOTE: WE RECOMMEND USING ANTI-SEIZE ON THE THREADS OF THE FORGING*



- 6. MEASURE THE STOCK TRACK BAR FROM THE CENTER OF THE DRIVER BUSHING TO THE CENTER OF THE PASSENGER BUSHING. USE THIS MEASUREMENT TO SET THE LENGTH OF THE NEW YETI XD TRACK BAR. NOTE: TRY TO KEEP EQUAL LENGTHS OF THREAD ON BOTH SIDES OF THE ADJUSTER TUBE.**



- 7. BEFORE INSTALL THE NEW YETI XD TRACK BAR YOU WILL WANT TO SETTLE THE FRONT END OF YOUR JEEP. WITH THE WEIGHT OF THE JEEP ON ALL 4 TIES. SWAY THE FRONT OF THE JEEP FROM DRIVER SIDE TO PASSENGER SIDE. LET THE JEEP FIND ITS NEUTRAL CENTER.**



- 8. INSTALL THE LONG FORGING SIDE OF THE TRACK BAR INTO DRIVER SIDE TRACK BAR MOUNT. REINSTALL THE FACTORY TRACK BAR BOLT.**

**9. INSTALL THE SHORT FORGING SIDE OF THE TRACK BAR INTO PASSENGER SIDE TRACK BAR MOUNT. REINSTALL THE FACTORY TRACK BAR BOLT. NOTE: IF NEEDED ADJUST THE LENGTH OF THE TRACK BAR BY ROTATING THE ADJUSTER TUBE. ADJUST THE TRACK BAR SO THE BUSHING HOLE AND MOUNT HOLE LINE UP WITHOUT SHIFTING THE AXLE OR BODY.**

**10. ROTATE AND CHECK THE POSITION THE ADJUSTER CLAMS TO INSURE THEY DO NOT CONTACT ANY OTHER COMPONENTS. NOTE: (BECAUSE EVERY JEEP IS EQUIPPED DIFFERENTLY, THE POSITION OF THE CLAMPS WILL VARY FROM JEEP TO JEEP)**

**11. TORQUE BOTH ADJUST CLAMP BOLTS. TORQUE TO 65-70FT. LBS.**

**12. IF THE AXLE/SUSPENSION IS FULLY EXTENDED (TIRES OFF THE GROUND), NOW IS THE TIME TO REMOVE THE VEHICLE FROM THE LIFT, PUT THE TIRES ON THE GROUND AND MAKE SURE THE JEEP IS AT RIDE HEIGHT. ONCE THIS IS DONE, YOU CAN THEN TORQUE BOTH THE AXLE SIDE AND FRAME SIDE TRACK BAR BOLTS TO TO 125-130FT. LBS.**



**13. CHECK ALL TORQUES AFTER FIRST 100 MILES AND EVERY 3,000 MILES THEREAFTER.**

## **TORQUE SPECS:**

- **AXLE AND FRAME SIDE TRACK BAR BOLTS - 125-130 FT. LBS.**
- **ADJUST CLAMPS - 65-70 FT. LBS.**