



AUTOMOTIVE PRODUCTS, INC.

INSTRUCTIONS—INSTRUCCIONES—CONSIGNES

APPLICATION: 01-UP CHEVY/GMC SILVERADO/SIERRA 1500/2500/3500 CREW CAB

APP PART # 23-1950, 23-1955, 23-71950, 21-1950, 21-1955

STEP BARS

ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1	2	STEP BARS	3/4" SOCKET
2,3	2	FRONT MOUNTING BRACKETS	18MM SOCKET
4	2	CENTER MOUNTING BRACKETS	16MM SOCKET
5,6	2	REAR MOUNTING BRACKETS	RATCHET
7	4	1/2" HEX HEAD BOLTS	TORQUE WRENCH
8	4	1/2" LOCK WASHERS	21MM SOCKET
9	4	1/2" FLAT WASHERS	
10	6	M12 X 120MM HEX HEAD BOLTS	
11	6	M12 LOCK WASHERS	
12	6	M12 FLAT WASHERS	
13	2	M10 HEX HEAD BOLTS	
14	2	M10 LOCK WASHERS	
15	2	M10 FLAT WASHERS	
16	2	REAR SPACER PLATES (FOR 07- UP MODELS ONLY)	

1. Remove contents from box, verify if all parts listed are present and free from damage. Carefully read and understand all instructions before attempting installation.
2. Starting at the front of the vehicle remove the factory body mount and set aside. Note For 07-up model years keep the factory body mount hardware it will be re used to attach the mounting brackets.
3. Locate the front drivers side mounting bracket and attach it to the body mount using (1) M12 hex head bolt, (1) M12 lock washer, and (1) M12 flat washer, for 07- up model years use the factory body mount bolt to attach the mounting bracket FIG 1. Do not fully tighten at this time
4. Locate the drivers side center mounting bracket and attach the mounting bracket as stated in step 3 FIG 2.
5. Locate the drivers side rear mounting bracket and attach the mounting bracket as stated in step 3, for 07-up model years place (1) spacer plate between the mounting bracket and the body mount before attaching FIG 3.
6. Take the drivers side step bar and align it to the mounting brackets attach the step bar to the front and rear mounting brackets using (2) 1/2 hex head bolts, (2) 1/2 lock washers, and (2) 1/2 flat washers FIG 1 & 3. Attach the step bar to the center mounting bracket using (1) M10 hex head bolt, (1) M10 lock washer, and (1) M12 flat washer Fig 2. Do not fully tighten at this time.
7. Repeat steps 2-5 for passenger side.
8. Align and adjust step bars as needed then fully tighten all hardware at this time. Torque all M12 fasteners to 50 ft lbs, M10 to 35-40 ft lbs, and 1/2 hardware to 55 ft lbs

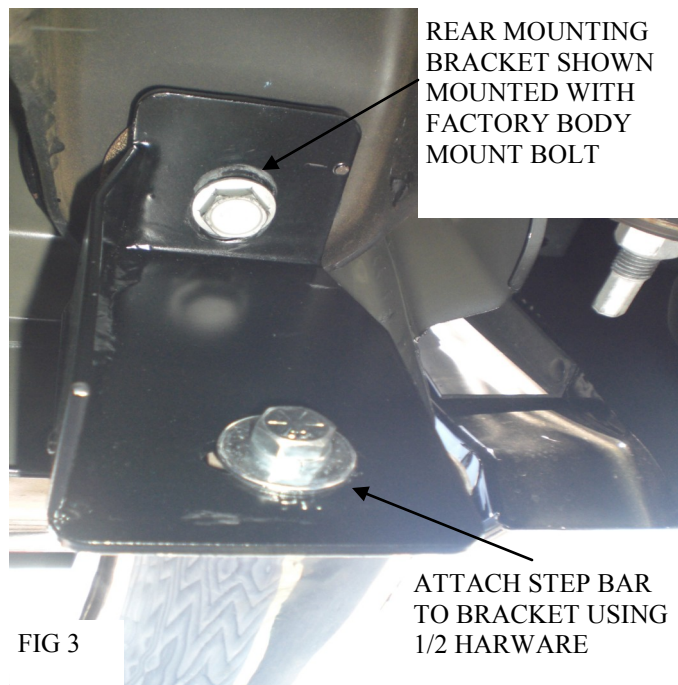
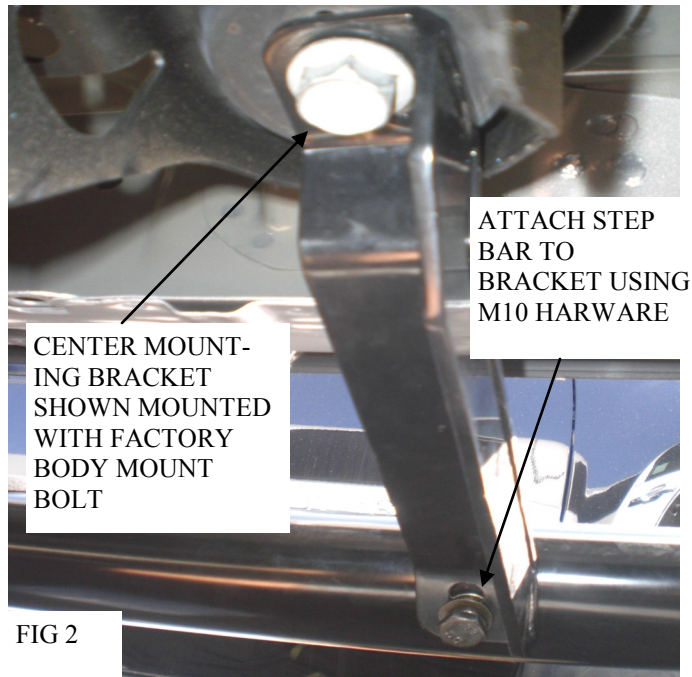
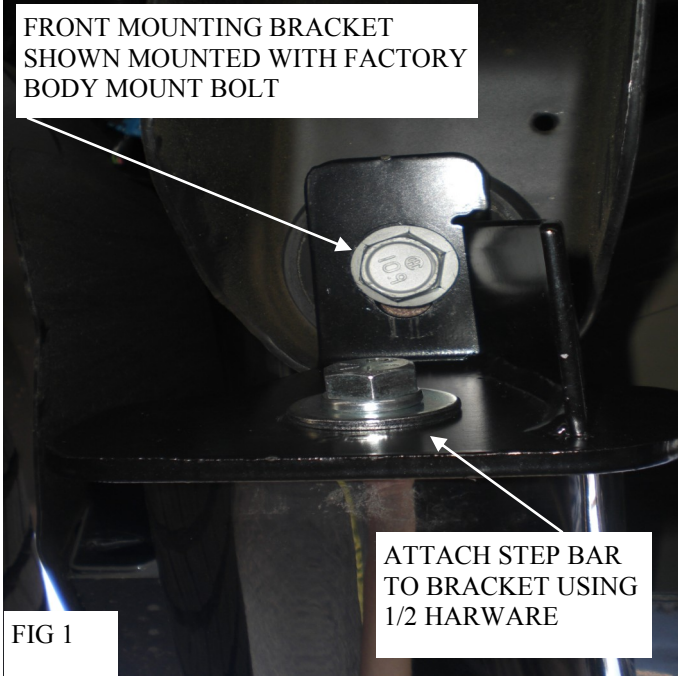
CARE INSTRUCTIONS

- REGULAR WAXING IS RECOMMENDED. DO NOT USE ANY TYPE OF POLISH OR WAX THAT MAY CONTAIN ABRASIVES
- STAINLESS STEEL PRODUCTS CAN BE CLEANED WITH MILD SOAP AND WATER. STAINLESS STEEL POLISH SHOULD BE USED TO POLISH SMALL SCRATCHES.
- GLOSS BLACK FINISHES SHOULD BE CLEANED WITH MILD SOAP AND WATER



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10/8/2012

P.N.: 75-1020-Rev d

ECO #: W12-0996

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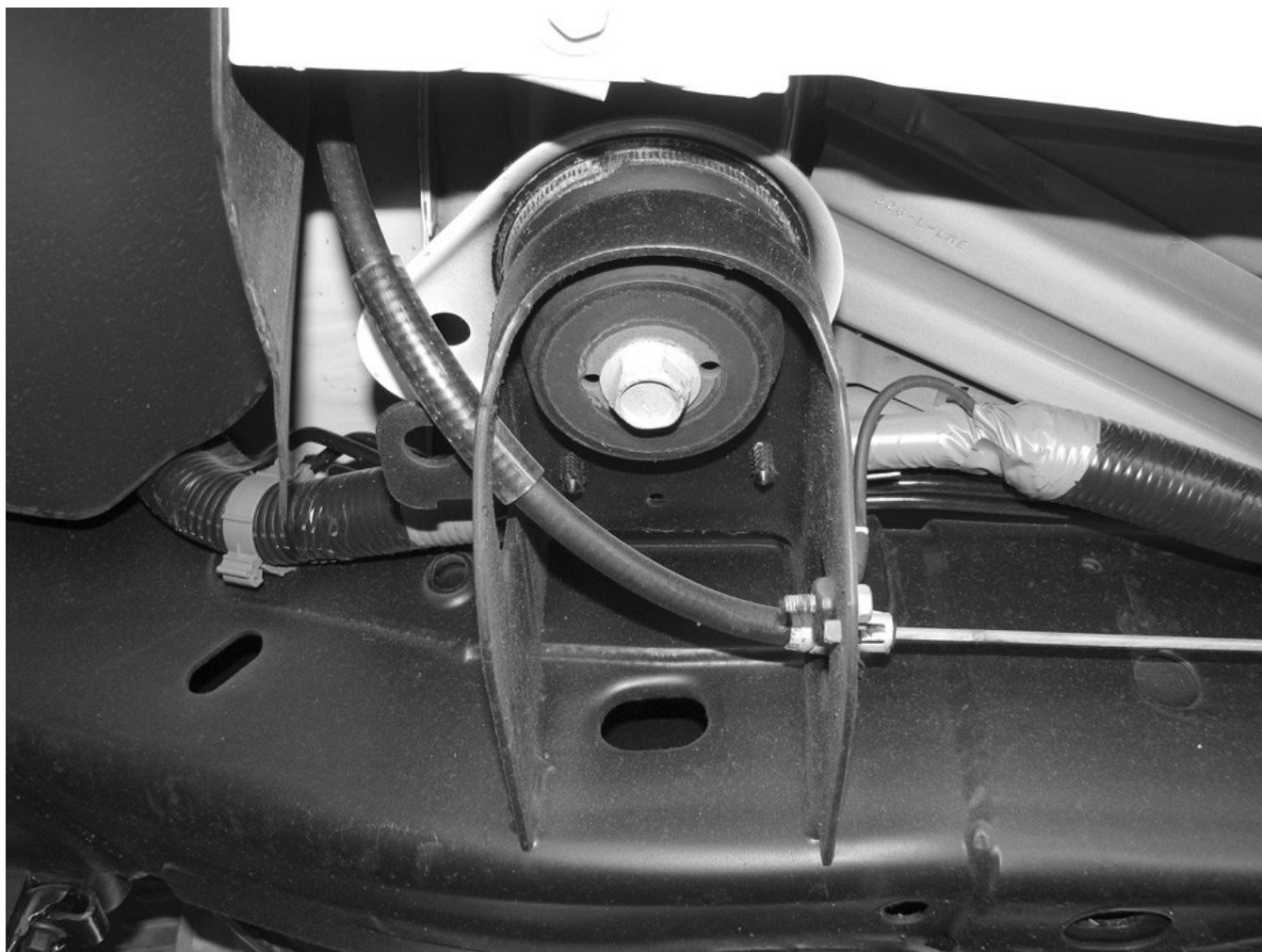
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IMPORTANT ALERT: GM uses a very strong thread-locking compound on all body bolts. Use of an air assisted impact ratchet WILL cause damage to the threads on factory body mount bolts and the internal nut assembly because of this thread locking compound.

We only recommend the use of hand tools to slowly remove and reinstall body mount bolts on all GM vehicles.

PROCEDURE:

CRITICAL INFORMATION: If during the removal process, it becomes increasingly difficult to unscrew the body mount bolt with hand tools, tighten the bolt several rotations to clear the thread locking compound from the threads, then reverse direction and continue to unscrew until the body mount bolt is out. Repeat this process as necessary on all GM body mount bolts. Use of an appropriate anti-seize compound is highly recommended for re-installation. Tighten body mount bolt to factory torque specifications for your particular model year.



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