



AUTOMOTIVE PRODUCTS,

INSTALLATION INSTRUCTIONS

6" PREMIER AND 4" OVAL TUBE MOUNT KIT
APPLICATION:

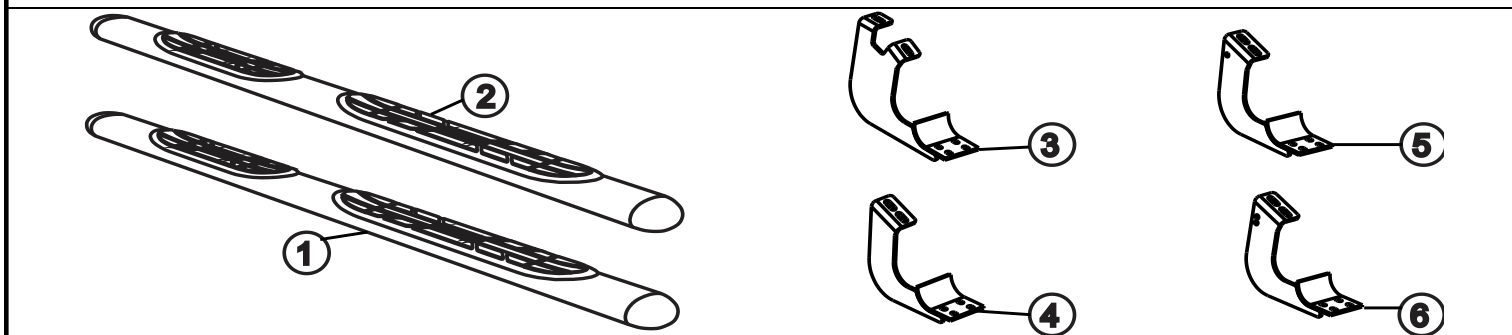
2007-2016 Toyota D-Cab/Crew Max

PART NUMBER:

22-1665

ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1,2	2	STEP BAR , PASSENGER (1) AND DRIVER (2) (SOLD SEPERATELY)	13MM SOCKET
3	2	FRONT BRACKET	13MM WRENCH
4	2	FRONT/CENTER BRACKET	7/16" SOCKET
5	2	REAR/CENTER BRACKET	RATCHET
6	2	REAR BRACKET	TORQUE WRENCH
7	16	M8 HEX HEAD BOLT	
8	16	3/8" FLAT WASHER	
9	16	3/8" LOCK WASHER	
10	8	MOUNT ADAPTER PLATE (INCLUDED WITH STEP BARS)	
11	32	M6 LOCK NUT (INCLUDED WITH STEP BARS)	
12	32	M6 FLAT WASHER (INCLUDED WITH STEP BARS)	
13	8	6 INCH ADAPTER PLATE (INCLUDED WITH STEP BARS)	

ANTI-SEIZE LUBRICANT MUST BE USED ON ALL STAINLESS STEEL FASTENERS TO PREVENT THREAD DAMAGE AND GALLING



PROCEDURE

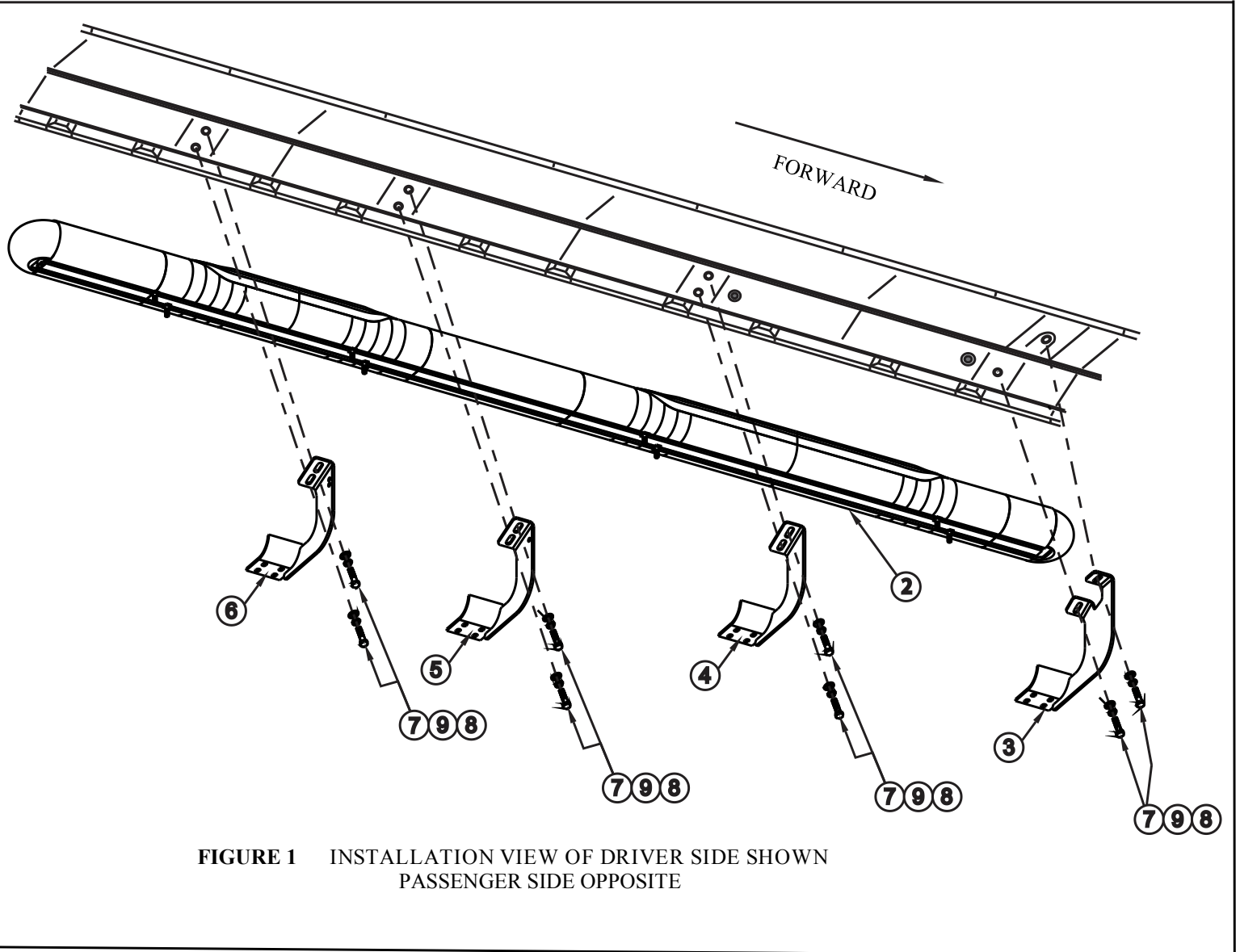
1. Remove contents from box, verify if all parts listed are present and free from damage. Carefully read and understand all instructions before attempting installation.
Failure to identify damage before installation could lead to a rejection of any claim.
2. Determine front, front center, rear center, and rear brackets. Rear/center bracket has 1 identification hole and rear brackets has 2 identification holes.
3. Attach drivers side brackets to underside of body panel using two M8 hex head bolts, 3/8" flat washers, and 3/8" lock washers per bracket. Hand tighten. **See FIGURE 1.**
4. Slide mount adapter plates on step bar as shown. Place step bar on saddle with long pad forward and end cap screw facing inward. Assemble with M6 hardware. **See FIGURES 2, 3, & 4.** Reference installation sheet, 75-0820, Oval Tube Mount Adapter Kit.



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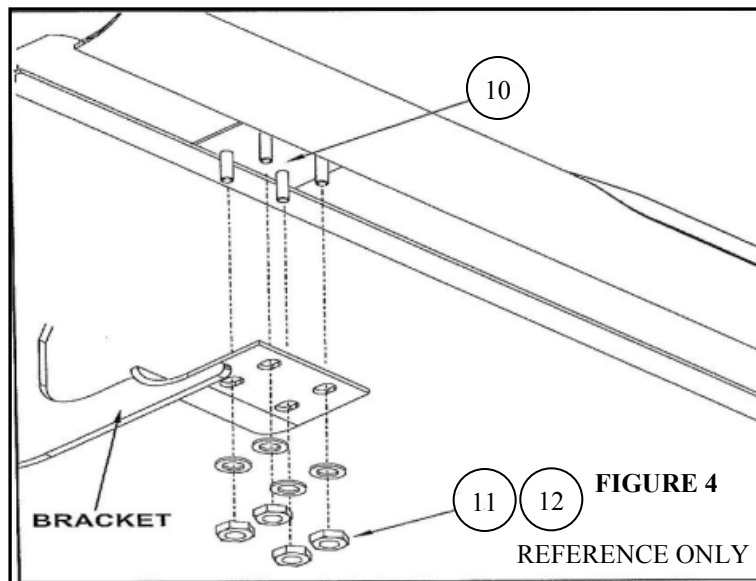
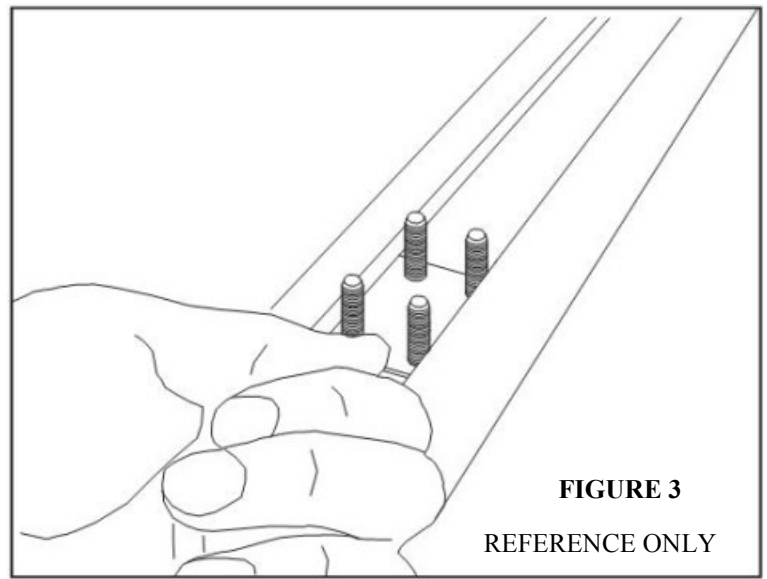
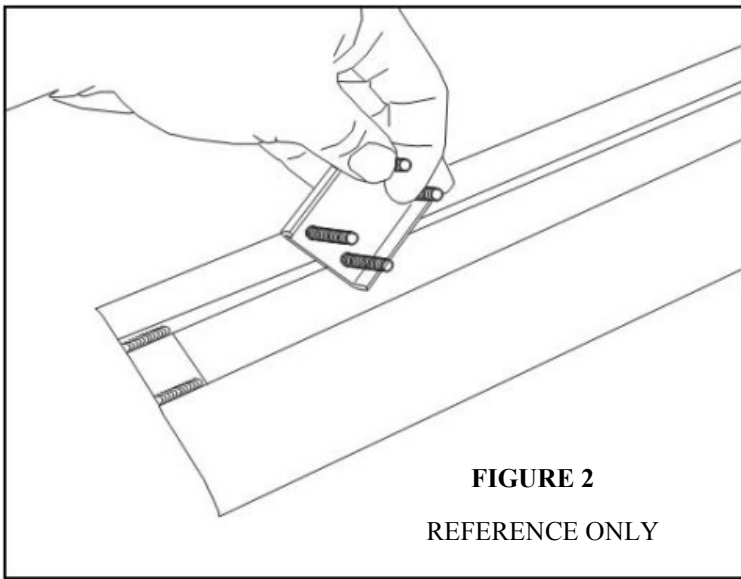
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5. Make sure step bar and brackets are properly aligned with vehicle and tighten fasteners. Recommended torque values are 23 FT.LBS. for M8 fasteners and 6 FT.LBS for factory M6 bolts.
6. Repeat installation for passenger side.



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CARE INSTRUCTIONS

- REGULAR WAXING IS RECOMMENDED. DO NOT USE ANY TYPE OF POLISH OR WAX THAT MAY CONTAIN ABRASIVES.
- STAINLESS STEEL PRODUCTS CAN BE CLEANED WITH MILD SOAP AND WATER. STAINLESS STEEL POLISH SHOULD BE USED TO POLISH SMALL SCRATCHES.
- GLOSS BLACK FINISHES SHOULD BE CLEANED WITH MILD SOAP AND WATER.



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