



INSTRUCTIONS—INSTRUCCIONES—CONSIGNES

APPLICATION: 07-10 FORD EDGE/ LINCOLN MKX (EXCL. 09-10 SPORT MODEL)

PART # 23-3440, 23-3445

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AUTOMOTIVE PRODUCTS, INC.

ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1	2	SIDEBARS	16MM SOCKET AND RATCHET
2,3	2	FRONT MOUNTING BRACKETS (2) DRIVERS SIDE, (3) PASSENGER SIDE	13MM SOCKET AND RATCHET
4,5	2	FRONT SUPPORT BRACKETS (4) DRIVERS SIDE, (5) PASSENGER SIDE	TORQUE WRENCH
6,7	2	REAR MOUNTING BRACKETS (6) DRIVERS SIDE, (7) PASSENGER SIDE	
8	2	M10 BENT BOLT PLATE (SMALL BENDS)	
9	4	M10 BOLT PLATE	
10	2	M10 BENT BOLT PLATE (LARGE BEND)	
11	4	M10 X 25MM HEX HEAD BOLTS	
12	12	M10 NYLOCK NUTS	
13	16	M10 FLAT WASHERS	
14	8	M8 HEX HEAD BOLTS	
15	8	M8 LOCK WASHER	
16	8	M8 FLAT WASHERS	

1. Remove contents from box, verify all parts listed are present and free from damage. Carefully read and understand all instructions before attempting installation.
2. From underneath the vehicle insert (1) M10 bolt plate into the factory hole on the drivers side panel. (fig 1)
3. Determine passenger and driver side front Mounting Brackets. Hang passenger side front Mounting Bracket through Bolt Plate and into position attach with (1) M10 nylock nut, and (1) M10 flat washer, onto the previously installed bolt plate. Do not fully tighten at this time (fig 2).
4. From the underneath the vehicle insert (1) M10 bolt plate (large bend) into the factory hole in the frame. (fig 3)
5. Take the drivers side front Support Bracket. Partially hang passenger Support Bracket through previously inserted large bend bolt plate and into position attach with (1) M10 nylock nut, and (1) M10 flat washer, onto the previously installed bolt plate. Do not fully tighten at this time (fig 4).
6. Attach opposite side of passenger Support Bracket to Mounting Bracket with (2) M10 hex head bolts, (2) M10 nylock nuts, and (4) M10 flat washers (fig 4).
7. The drivers side rear Mounting Bracket mounts with (2) M10 bolt plates (small bends), insert them into the two factory holes on the cross member (fig 5) . Insert (1) M10 bolt plate into lower factory hole on the side panel (fig 6).
8. Take the drivers side rear Mounting Bracket. Position Mounting Bracket through both previously inserted bolt plates and partially thread (1) M10 nylock nut, and (1) M10 flat washer, onto the previously installed bolt plates (fig 7).
9. Take the drivers side step bar and place it on the Mounting Brackets. Align the holes in the mounting brackets with the holes in the side bar and attach with (4) M8 hex head bolts, (4) M8 lock washers, and (4) M8 flat washers. Do not fully tighten at this time (fig 8)
10. Level and adjust bar and tighten all hardware
11. Torque all M10 hardware to 30-35 ft lbs, torque all M8 to 20-25 ft lbs



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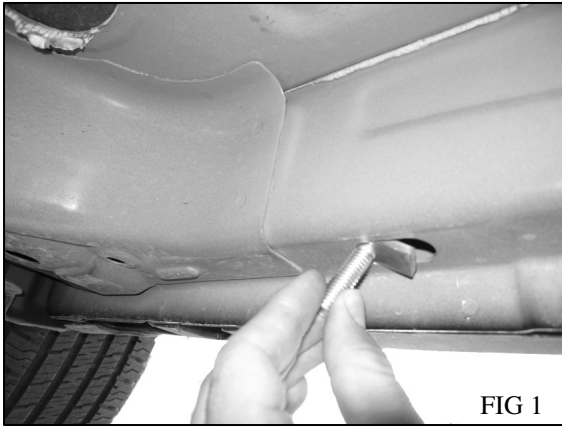


FIG 1



FIG 2



FIG 3

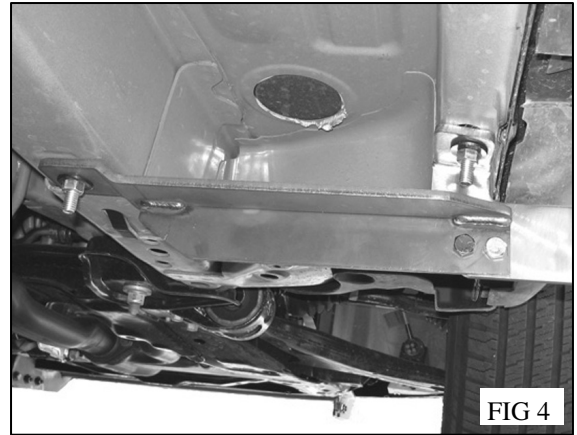


FIG 4



FIG 5



FIG 6

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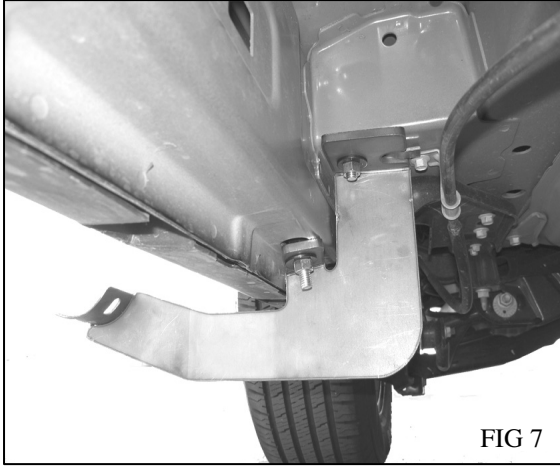


FIG 7



FIG 8



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