238cc LS3 As Cast Flow Chart

	.200	.300	.400	.500	.550	.600	.650
Int	157	229	276	307	315	308	308
Exh	112	152	182	204	209	215	217

Test conducted at 28" of water (pressure) on Superflow 1020

Bore Size: 4.060", intake 3/4" radius plate exhaust, 1 3/4" curved pipe