ADDICTIVE DESERT DESIGNS

2007 – CURRENT JEEP JK
VENOM FRONT BUMPER
INSTALLATION INSTRUCTIONS

PREPARATION STEPS

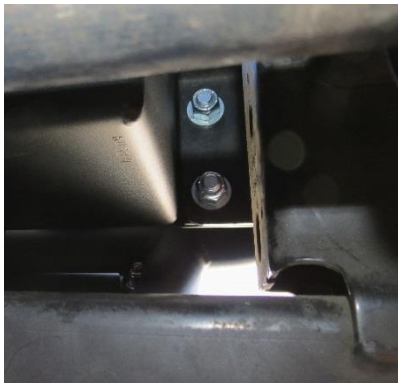
1. Disconnect the negative terminal on the battery. With the vehicle on level ground and the emergency brake set.
2. You will need the following tools:
    a. ½" drill bit
    b. ¾" wrench
    c. ¾" Socket
    d. Ratchet
3. Hardware Included:
    a. 6 – ½" x 1 ½" Bolts
    b. 6 – ½" Nuts
    c. 12 – ½" Flat washers

INSTALLATION INSTRUCTIONS

1. Remove factory Front Bumper.
2. If you purchased lights for the bumper, now is a good time to install them.

3. The winch plate for the bumper will bolt between the frame and bumper plates using ½" hardware included. The best way to get you New Venom bumper into place is to attach the winch plate and bumper by placing a bolt through the upper hole of the winch plate and bumper (without the nut). Once they are attached grab a partner, and attach the winch plate and bumper to the frame. ****You will not use the lower outside hole on the frame***





4. Once your bumper is bolted onto the frame, if you purchased a winch for your Jeep now is the time you would put that into place per manufacturer recommendations. See your winch manufacturer instructions for installation.

5. Step back and enjoy your new A.D.D. bumper.



6. Check, and re-tighten if needed, all mounting bolts after 100 miles and periodically thereafter.

For additional support or technical questions,
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