Spohn Performance, Inc.

494 E Lincoln Ave Myerstown, PA 17067
1-888-365-6064 www.spohn.net

Part #650-6770 – Rear Upper Control Arm Frame Mounting Bracket
1967-1970 Chevrolet B-Body

USE OF THIS PRODUCT IS ACCEPTANCE OF SELLER'S DISCLAIMER OF WARRANTY!

By their very nature, competition components are constantly pushed to their limits. While our components are designed to withstand intense race conditions, it is impossible to control the quality of installation or the varying conditions in which they are used. It is for this reason that absolutely no warranty or guarantee is either written or implied. Neither the seller or the manufacturer will be liable for any loss, damage, or injury – direct or indirect – arising from the use of or inability to determine the use of any product. Before using, the user should determine the suitability of the product for its intended use, and the user shall assume all responsibility in connection therewith. Spohn Performance, Inc. makes no guarantee as to the legality for any specific class. Spohn Performance, Inc. makes no claims, nor does it intend its products to be used in street driven vehicles. Spohn Performance, Inc. reserves the right to make changes in design or add to or improve on their product without incurring any obligation to install the same on product previously manufactured. The Buyer agrees to indemnify and hold Spohn Performance, Inc. harmless from any claim, action or demand arising out of or incident to the Buyer's installation or use of products purchased from Spohn Performance, Inc.

INSTRUCTIONS

1. With the front wheels securely blocked, raise the rear of the car to an adequate working height, then support the chassis securely with jack stands leaving the differential slightly supported with the jack. Place the jack under the rear axle to support it, but do not lift.

2. Loosen and remove the nuts and bolts securing the rear upper control arm. For vehicles with two rear upper control arms, remove and replace only one arm and bracket at a time as this will help keep the axle aligned properly and make it easier for removal and replacement.

3. Remove the rear upper control arm.

4. Remove the stock frame mounting bracket and replace it with the new Spohn bracket using the three supplied 7/16" x 1-1/2" long Grade 8 bolts, flat washers, and lock nuts. Torque to 78 ft./lbs.

5. Re-install the rear upper control arm onto the car using the supplied 5/8" x 4" long Grade 8 bolts, flat washers and lock nuts and make the nuts hand tight only at this time.

6. If you are adding a second mount to a car that only had one from the factory your frame should have the required mounting holes already in it to install the second bracket. Repeat steps 2-5 above.

7. Safely lower the vehicle to the ground.

8. Tighten the rear upper control arm mounting bolts. Torque to 230 ft./lbs.

6. Fully tighten the rear upper control arm mounting bolts. Torque to 230 ft./lbs.orming then a bent one.