OPEN FIRST!!

Master Set Parts List Set # 8.18128

2009-2013 TOYOTA COROLLA

ENERGY SUSPENSION®
1131 VIA CALLEJON, SAN CLEMENTE, CA 92673

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It is recommended that if you are unfamiliar with this type of work that you refer to a qualified service center specializing in this type of work. It is also recommended that if you choose to do this work yourself that a factory service manual be obtained for the proper procedures pertaining to removal, replacement and proper torque specifications for your vehicle. This instruction set is intended as a guideline for the safe installation of Energy Suspension's polyurethane bushings, once you have removed the factory components from your vehicle. Wheel alignment is almost always disturbed when suspension components are removed or replaced. It is recommended that you have the alignment checked on your vehicle at a qualified alignment shop. Energy Suspension recommends that you read over all the installation instructions and check all P/N's and quantities in the parts list before you start. Call customer service at 949-361-3935 if the parts in your kit do not match this parts list. Prior to installation, make sure that your car is in excellent mechanical condition and that there are no suspension or steering related problems. This part has been designed to work only with a car that is in good state of repair. No matter how carefully we design our parts, this is one area we have no control over and cannot be held responsible.

8.3120 Front Control Arm Bushing Set

2 - 3459 Upper Vertical Bushing
2 - 3304 Middle Vertical Bushing
2 - 3404 Lower Vertical Bushing
4 - 2413 Horizontal Bushing
2 - 15.10.490.39 .875" x .563" x 2.350" Sleeve
1 - 17441 Instructions

8.3121 Rear Torsion Beam Bushing Set

2 - 3453 Outer Bushing
2 - 3454 Inner Support Bushing
2 - 3455 Inner Bushing
2 - 15.10.465.39 .875" x .563" x 3.750" Sleeve
1 - 17451 Instructions

9.5176 Front Sway Bar Bushing Set

2 - 5339 15/16" Fluted Bushing
2 - 15.12.67.39 Multi-Brkt Greasable
4 - 15.03.23.39 .702" x .402" x .090" Washer