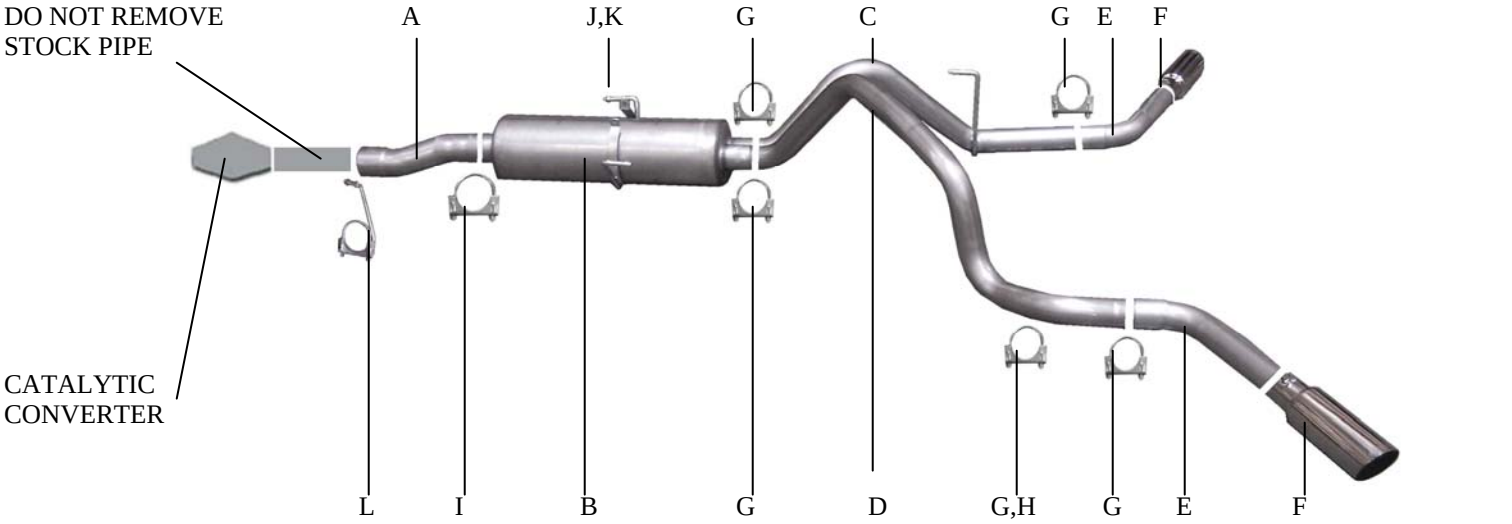
# INSTRUCTION MANUAL
# CAT-BACK EXTREME DUAL STAINLESS EXHAUST
# 2003 DODGE RAM 1500 5.7L HEMI 4DR 2/4WD
# QUAD CAB, SHORT BED
# PART #66519




| ITEM | PART # | QUANTITY | DESCRIPTION |
|---|---|---|---|
| A | 602-700486S | 1 | 3”X21” STAINLESS HEADPIPE EXTENSION |
| B | 789800S | 1 | SUPERFLOW STAINLESS MUFFLER |
| C | 550-700411S | 1 | 2-1/2” STAINLESS PSGR TAILPIPE |
| D | 612-700408S-1 | 1 | 2-1/2” STAINLESS DRIVERSIDE TAILPIPE |
| E | 552-700413S | 2 | 2-1/2” STAINLESS EXIT PIPE |
| F | 500374 | 2 | 3-1/2” STAINLESS TIP |
| G | 5757 | 5 | 2-1/2” CLAMP |
| H | 08269 | 1 | 10” HANGER |
| H | BO-101 | 1 | BOLT KIT FOR 10” HANGER |
| I | OHD300 | 1 | 3” CLAMP |
| J | 4188 | 1 | BAND CLAMP |
| K | BO-1015 | 1 | BAND CLAMP BOLT KIT |
| L | 4216 | 1 | HEADPIPE HANGER |

THANK YOU FOR PURCHASING OUR GIBSON EXHAUST SYSTEM FOR YOUR VEHICLE. IF YOU NEED FURTHER ASSISTANCE, PLEASE DO NOT HESITATE TO CALL OUR TECHNICAL DEPT. AT (800) 528-3044, MONDAY THROUGH FRIDAY, 8:00 AM TO 5:00 PM. 0206

# INSTALLATION INSTRUCTIONS PART# 66519

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER THE TRUCK, SET THE PARKING BRAKE, BLOCK TIRES AND USE SAFETY GLASSES AND GLOVES.

**DO NOT WORK WITH HOT PIPES!!!**

**SUGGESTED TOOLS:**

15MM SOCKET & WRENCH, 9/16", 7/16", ½" SOCKET & WRENCH, JACKSTAND, WD-40, HACKSAW

LAY OUT THE EXHAUST AND COMPARE PART NUMBERS WITH THE DRAWING.

**VEHICLES WILL HAVE TO RELOCATE SPARE IF EQUIPPED WITH 15" WHEEL OR LARGER!!**

**UNCLAMP THE STOCK EXHAUST JUST IN FRONT OF THE MUFFLER.**



YOU MAY NEED TO HEAT IT UP FOR EASIER REMOVAL. LEAVE ALL RUBBER GROMMETS IN PLACE. USE WD-40 TO AID IN REMOVAL OF EXHAUST AND HANGERS.



MEASURE 19 ½" FROM THE REAR OF THE FRAME AND USE THIS HOLE AND BOLT ON HANGER #H. USE THE 2ND HOLE FROM THE TOP.



INSTALL HEADPIPE #A, YOU WILL NEED TO LINE UP THE TWO NOTCHES. USE FRONT HANGER #L TO SECURE PIPES TOGETHER AND INSERT HANGER INTO RUBBER GROMMET. DO NOT TIGHTEN.



INSTALL DRIVER SIDE TAILPIPE #D INTO MUFFLER 1-1/2" TO 2" AND USE CLAMP #G TO SECURE TO THE MUFFLER. DO NOT TIGHTEN. USE CLAMP #G TO HOLD PIPE UP TO THE HANGER #H. DO NOT TIGHTEN.



INSTALL MUFFLER #B ONTO HEADPIPE 1-1/2" TO 2". USE CLAMP #I TO SECURE THE MUFFLER TO THE HEADPIPE. DO NOT TIGHTEN. SLIDE BAND CLAMP #J ONTO THE MUFFLER AND INSERT THE WELDED HANGER INTO THE RUBBER GROMMET. ATTACH WITH BOLT KIT #K.



INSTALL EXIT PIPES #E, USE CLAMPS #G TO SECURE TO THE TAILPIPES.



INSTALL PASSENGER SIDE TAILPIPE #C INTO MUFFLER 1-1/2" TO 2". USE CLAMP #G TO SECURE TAILPIPE TO MUFFLER. INSERT WELDED HANGER INTO RUBBER GROMMET. DO NOT TIGHTEN.



INSTALL THE STAINLESS TIPS. TO CLEAN TIPS USE ANY STAINLESS CLEANER AND A SCOTCH BRITE PAD. NOW GO BACK AND TIGHTEN ALL CLAMPS, NUTS AND BOLTS STARTING FROM THE FRONT AND WORKING BACK.

**"MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL PIPES AWAY FROM BRAKE LINES, FUEL LINES, SHOCKS, TIRES, ETC..."**