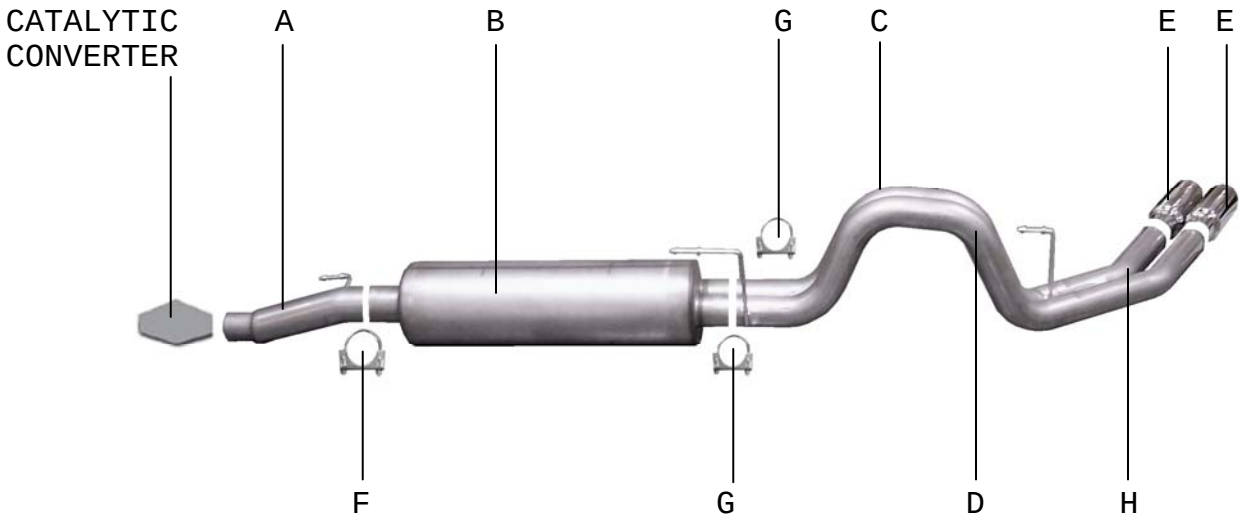
INSTRUCTION MANUAL
CAT-BACK DUAL SPORT STAINLESS EXHAUST
05-07 Ford F-150 Truck 4.2L-4.6L-5.4L 2wd
Standard Cab, Short Bed
PART # 69206



ITEM	PART#	QUANTITY	DESCRIPTION
A	943-700722S	1	3.00"S.S HEADPIPE WITH WELDED HANGER
B	789800S	1	STAINLESS SUPERFLOW MUFFLER
C	906-700641S	1	2.50″S.S PASSENGER TAILPIPE W/HANGER
D	907-700642S	1	2.50″S.S DRIVER TAILPIPE W/HANGER
E	500374	2	3.50 STAINLESS TIPS
F	OHD300	1	3.00 CLAMP
G	5757	2	2.50″ CLAMP
H	BO-906	1	BOLT KIT FOR TAILPIPES

WILL FIT WITH 18″ SPARE TIRE
MANUFACTURED AFTER AUG.2004/ NO HEAT SHIELD

Thank you for purchasing our **GIBSON PERFORMANCE EXHAUST SYSTEM** for your vehicle. If you need further assistance, please do not hesitate to call our Technical department at 1-800-528-3044 Monday through Friday, 8:00 am to 5:00 pm 0107

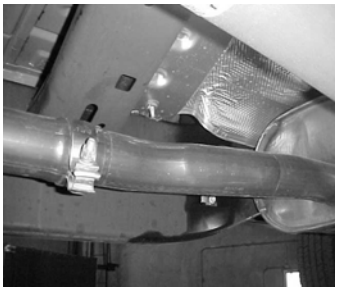
EXHAUST INSTALLATION 69206

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE YOU USE ALL THE PROPER SAFTEY PRECAUTIONS. USE JACK STAND TO SUPPORT THE TRUCK WHILE OFF THE GROUND. SET PARKING BRAKE, BLOCK THE TIRES AND USE SAFTEY GLASSES AND GLOVES. **DO NOT WORK WITH HOT PIPES!**

SUGGESTED TOOLS:

HACKSAW, JACKSTAND, 1/2" WRENCH & SOCKET, 9/16" SOCKET & WRENCH, WD-40, MEASURING TAPE

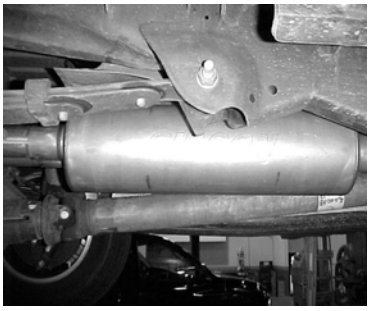
TO REMOVE STOCK EXHAUST SEE BELOW FOR PROPER VEHICLE APPLICATION.



TO REMOVE YOUR STOCK EXHAUST, REMOVE IT FROM THE CLAMP LOCATED JUST IN FRONT OF THE MUFFLER REMOVE HANGERS FROM RUBBER GROMMETS BY PULLING EXHAUST TOWARDS THE REAR OF THE VEHICLE, USE WD-40 TO AID IN REMOVAL, LEAVE GROMMETS IN PLACE.



INSTALL HEADPIPE # A INTO STOCK PIPE. THE END OF THE PIPE SHOULD BE AT THE 12 O'CLOCK POSITION, ATTACH WITH FACTORY CLAMP. DO NOT TIGHTEN. INSERT WELDED HANGER INTO RUBBER GROMMET.



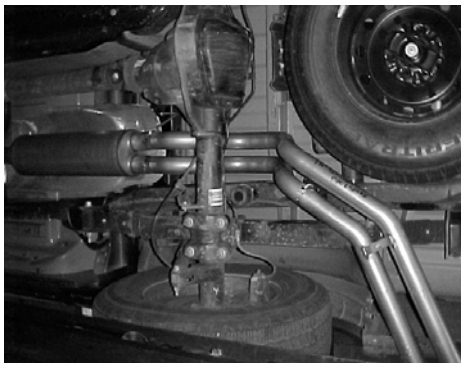
INSTALL MUFFLER # B ONTO HEADPIPE 1 ½" TO 2". USE CLAMP # F TO SECURE MUFFLER TO HEADPIPE. DO NOT TIGHTEN. USE A JACK STAND TO HOLD UP THE MUFFLER. OUTLETS SHOULD BE LEVEL.



INSTALL PASS. SIDE TAILPIPE # C INTO MUFFLER 1 ½" TO 2". INSERT HANGER INTO RUBBER GROMMET, USE CLAMP # G TO SECURE PIPE TO MUFFLER. DO NOT TIGHTEN.



INSTALL DRIVERS SIDE TAILPIPE # D INTO MUFFLER 1 ½" TO 2". INSERT HANGERS INTO RUBBER GROMMETS, USE CLAMP # G TO SECURE PIPE TO MUFFLER. DO NOT TIGHTEN. THE TAB ON THIS PIPE SHOULD GO ON BOTTOM OF PASSENGER SIDE PIPE USE BOLT KIT # H TO SECURE TOGETHER.





INSTALL YOUR STAINLESS TIPS TO YOUR DESIRED LOOK. NOW GO BACK AND TIGHTEN ALL CLAMPS FROM THE FRONT WORKING YOUR WAY BACK.

MAKE SURE YOU AT LEAST A 1" CLEARANCE ON ALL BRAKE LINES, FUEL LINES, SHOCKS, TIRES, ETC.