Installation Instructions for 15410 Injector Spacer

- 1. Remove air cleaner and spacer ring.
- 2. Remove wiring connectors from injectors.
- **3.** Remove fuel lines and both fuel nut fittings from the rear of the TBI unit.
- 4. Remove the 3 screws from the injector housing. Torx size T-20.
- **5.** Remove the injector housing and gasket from main body. No gasket is necessary. You may throw away the old gasket.
- **6.** Install injector spacer and injector housing by bolting it back down to main body by using the 3 socket head cap screws supplied. Use green lock tight on screws and torque to 8 in-lbs.
- **7.** Re-install fuel nut fittings and lines in rear of TBI unit. **DO NOT OVER TORQUE.**
- 8. Re-install spacer ring and air cleaner. Important: Before starting engine, turn key on and check for fuel leaks at lines and fittings.



