Installation Instructions for 51390 3-Duece Intake Manifold & Carburetor Package



1: Install carb mounting studs.



4: Install outboard carbs. You may have to tip carbs to place them on intake.



Install carb base gaskets.



5: Make sure all carbs are sitting flat 6: Install carb mounting nuts. on intake.



3: Install center carb (one with choke).





7: Once you have all carb. nuts installed, check throttle opening on each carb. then tighten nuts (caution don't over tighten).



8: Install fuel lines finger tight. Do not fully tighten until all lines are installed.



9: Continue installing fuel lines.



10. Continue installing fuel lines.



11. Once all fittings are installed finger tight, tighten with wrench.



12. Check to see that all fittings are properly tightened.

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13. Plug hot wire onto choke cap.



14. Thread throttle rods into truions on center carb do not tighten locking nut at this time.



15. To adjust carb throttle, hold carbs full throttle and adjust rods so outboard carbs are fully open as shown.



Outboard carb must be fully open.



16. Place washer and wire clip in end carb throttle pins.



17. Tighten lock nut at this time, caution do not over tighten.



18. Place air cleaner studs in carbs and tighten. (Caution do not over tighten).



19. Place air cleaner base gaskets on 20. Place air cleaner on carbs install all carbs.



washer and chrome nut.



Don't over tighten air cleaner nut.



Complete installation.



