Installation Instructions for 53090, 53091, 53092, 53094 & 53095 Bypass Hose Block-off Plug & O-Ring Installation

Bypass Hose Block-Off Plug Installation:

Included with your new Ford thermostat housing is a block-off plug for the factory bypass hose.

<u>Note:</u> THIS MUST BE DONE BEFORE INSTALLING THE THERMOSTAT HOUSING ONTO THE INTAKE MANIFOLD.

Install Instructions

- 1. Remove the bypass hose fitting that is pre-installed into the thermostat housing flange.
- 2. Remove the o-ring from the bypass hose fitting and install over the threads on the block-off plug.
- 3. Hand screw the plug into the front of the thermostat housing flange.
- 4. Using a large flat head screw driver from the back of the thermostat housing tighten the block-off plug by turning the screw driver counter clockwise.

O-Ring Installation:

Be sure the thermostat is in the desired orientation before installing the o-ring.



