Installation Instructions for 60540 Lower Torque Box Plates

Fits: 1979 to 1995 Ford Mustangs

WARNING! Disconnect the negative battery cable before welding or computer failure can occur.

CAUTION! Rear springs are under pressure please consult a factory service manual or certified technician for appropriate removal procedures.

Installation Instructions:

- 1. Jack the car up and secure it with jack stands under the frame. The rear end should move freely up and down.
- 2. Disconnect negative battery cable from the battery.
- 3. Consult a factory service manual for the procedures to remove the rear lower control arms and springs.
- 4. With the control arms out of the way, mock up the reinforcement plates on the lower torque boxes. Note any trimming the may need to be done.
- 5. Clean and prep the metal, then tack in place with several spot welds around the perimeter in a star type pattern.
- 6. Finish weld plates and paint over any exposed metal and welds to prevent rust.
- 7. Reassemble the rear springs and control arms.

