Installation Instructions for 60840 & 60841 Spring Eye Bushing

Installation Instructions:

- 1. Raise the vehicle and support it under the frame rails with jack stands.
- 2. Support the differential housing with a floor jack.
- 3. Remove the wheels, shocks and lower spring pads or traction bars.
- 4. Loosen and remove the front spring hanger bolts then lower the front half of the spring assembly.
- 5. Loosen and remove the rear shackles and the spring assembly.
- 6. Remove the spring hanger from the spring by removing the bolt.
- 7. Using a hydraulic press; press out the old bushings at this time.
- 8. Clean up the i.d. of the spring eyes with sandpaper and coat them with grease.
- 9. Install the new aluminum bushings at this time. The aluminum bushing should float freely inside the spring eye.
- 10. To allow the front of the spring to pivot freely, install the supplied grease fittings:
 - a. Using a No. 7 drill bit, drill through the spring eyes and the aluminum bushings in a location that will allow access for a grease gun.
 - b. Tap the hole using a 1/4"-28UNF tap approximately 3/8" deep.
 - c. Install the supplied grease fittings.
- 11. Slide the sleeve into the spring eye and assemble the hanger to the spring. Torque to factory specs.
- 12. Re-install the springs into the shackles and bolt up the shackles to the chassis. Use new lock nuts on the bolts and do not over tighten the bolts. Over tightening causes bind, which affects 60 ft times.

