# Installation Instructions for 62300 Solenoid Shift Kit

# Testing the solenoid (Bench Test):

Before installation check the solenoid for proper operation. Using a standard 12 volt car battery; connect the Red wire lead from the solenoid to the positive(+) post on the battery. Depress the plunger on the solenoid and hold down. Connect the Black wire lead from the solenoid to the negative(-) post on the battery. The solenoid should now be locked in the down(compressed) position. **CAUTION!** The solenoid is spring actuated and is under tension. To fire the solenoid; Remove the Black wire lead ONLY from the battery. If the solenoid locks into position with ground and fires with ground taken away the solenoid is good.

## Installation Instructions for Solenoid Shift Kit:

- 1. Disconnect the negative(-) battery cable.
- 2. Remove the shifter cover.
- 3. Remove the fasteners that retain the shifter to the floor or mounting pad. Note: the cable does not need to be removed or disconnected.
- 4. Insert the solenoid mounting bracket between the floor or mounting pad and the shifter base.
- 5. Attach the shifter to the bracket or mounting pad and floor utilizing the existing holes. Tighten fasteners.
- <u>NOTE:</u> Minor bracket modifications may be required when using with a B&M Prostick or a Hurst Quarter Stick II with rear exit cable shifter.
- 6. Attach the solenoid to the mounting bracket in the appropriate location by utilizing the spacers, bolts and nuts as described in Figure 1 on the next page. Tighten fasteners.
- 7. Place the shifter in the second gear position. While holding the plunger on the solenoid, turn the adjusting nut on the bottom of the solenoid for 1/16" air gap between the plunger and the stick.

#### Wiring Instructions:

- 1. All wiring should be done with a minimum of 18ga. automotive grade wire, JEGS 555-108xx series wire or equivalent.
- 2a. If you intend to use a manually activated switch, connect the Red wire lead from the solenoid to a switched 12 volt source, and the black wire lead from the solenoid to a NC (normally closed) switch that is momentarily open when activated. The manually activated switch must be grounded.
- 2b. If you intend to use an RPM activated switch, refer to Figure 2 & Figure 3 on the next page.

**NOTE:** The solenoid must be energized for the shifter to remain in first gear.

## **Operating the Solenoid**

- 1. Place the shifter in first gear (this position should cause the solenoid plunger to be depressed and locked).
- 2a. When utilizing a manually activated switch, then at the desired speed or RPM, press (open) the switch thus de-energizing the solenoid which moves the plunger outward. This will shift the transmission from first gear to second.
- 2b. When utilizing an RPM activated switch, refer to the switch manufacturers' installation instructions for solenoid activation in conjunction with Figure 2 on the next page.

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## **Troubleshooting:**

The solenoid will not lock into position:

- 1. Check to make sure when the shifter is placed into first gear it depresses the plunger all the way.
- 2. Make sure the solenoid has at least 11 volts.
- 3. Check to make sure there is good ground connections on the manual/RPM switch.

The solenoid fires but car wont shift into second:

- 1. Check the air gap noted in step 7 above.
- 2. Make sure you can manually shift the transmission into second.
- 3. Check the shifter cable/transmission arm adjustment.



