Installation Instructions for 63010 & 63011 Steel Vacuum Reserve Canister

- 1. Using the vacuum canister mounting bracket as a template, drill two mounting holes and mount the bracket in the desired location (bracket mounting hardware is not supplied)
- 2. Slide the vacuum canister mounting studs into the mounting bracket. Place one lock washer onto the stud. Start a nut onto the bolt and repeat for the second mounting hole.
- 3. Install rubber grommet into the large hole in the top of vacuum canister. Using assembly lube or equal product applied to the inside of the rubber grommet push in the plastic check valve. Install the 90° threaded hose fitting and the 1/8" pipe plug into the desired 1/8" threaded ports in the top of the vacuum canister.
- **4.** Attach the plastic check valve on the vacuum canister to engine vacuum. Attach the 90° hose fitting on the vacuum canister to the brake booster.



