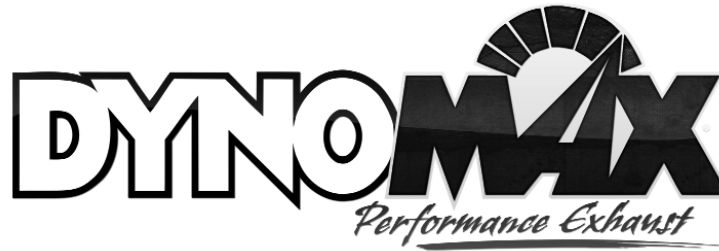


**INSTALLATION INSTRUCTIONS FOR
DYNOMAX VT MUFFLER KIT: 38490**

2012-09 Dodge Challenger R/T, 5.7L
Stainless Steel Dual Exhaust System



2701 N. Dettman Rd.
Jackson, MI 49201

DANGER WARNING: SHOULD THE PURCHASER DECIDE TO INSTALL ANY EXHAUST PRODUCT AT HOME, BE WARNED THAT PASSENGER CAR OR LIGHT DUTY TRUCK/VAN "BUMPER" JACKS ARE INTENDED FOR EMERGENCY USE ONLY. THE USE OF FRAME CONTACT JACK STANDS IN CONJUNCTION WITH A FLOOR JACK AS MAIN SUPPORT IS HIGHLY RECOMMENDED TO MINIMIZE ACCIDENTAL DROPPING OF A VEHICLE DURING THE INSTALLATION PROCESS.

NOTE: Read all instructions before starting any work.

1. Remove the original exhaust system assembly from the vehicle. Lubricate the rubber isolators with WD-40, or a similar product, to aid in removal of the metal rod hangers.
2. Install DynoMax X-Pipe **53848**. Slightly tighten the inlet 2½" band clamps.
3. Install DynoMax VT mufflers **17960**, RH and LH. Slightly tighten the 3" clamps that connect the mufflers to the x-pipe.
4. Install DynoMax RH tail pipe **54789** and LH tail pipe **54790**. Insert the metal rod hangers into the rubber isolators on the chassis. Use 3" clamps to connect the tail pipes to the muffler outlets.

5. Install RH and LH rear 304SS tips **36459** using the 2¾" band clamps.
6. Beginning at the inlet end, align all the parts and fully tighten all the clamps.
7. Please see the system diagram on the back page of these instructions.

KIT CONTAINS:

- (2) 17960 VT MUFFLERS
- (1) 53848 X-PIPE
- (1) 54789 RH TAIL PIPE
- (1) 54790 LH TAIL PIPE
- (2) 36459 SS TIPS
- (2) 2½" BAND CLAMPS
- (2) 2¾" BAND CLAMPS
- (4) 3" BAND CLAMPS
- (1) 712579 INSTRUCTION SHEET

38490 SYSTEM DIAGRAM

