



BTR-PDSSTAGE418

GEN III & IV LS APPLICATIONS

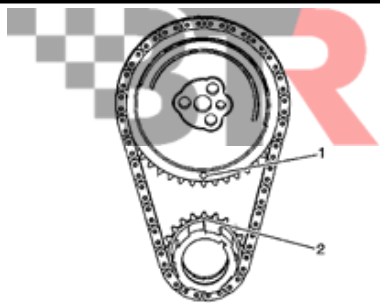
INTAKE DURATION @.050"	229 °	ROCKER ARM RATIO	1.8 :1
EXHAUST DURATION @.050"	25X °	NET LIFT INTAKE	0.644 "
LOBE LIFT INTAKE	0.358 "	NET LIFT EXHAUST	0.644 "
LOBE LIFT EXHAUST	0.358 "	LOBE SEPARATION ANGLE	116.5 °
INTAKE LOBE LIFT @ T.D.C.	0.0524 "	ACTUAL SPECS MAY VARY*	

REV.0

INSTALL DOT-DOT (SEE DIAGRAM ON REVERSE SIDE)

LS PDS STAGE 4 V2 1.8:1 ROCKERS

TIMING CHAIN ORIENTATION



INSTALL DOT-DOT

TORQUE SPECIFICATIONS

CAMSHAFT SPROCKET (3-BOLT)	26 FT/LBS
CAM RETAINER PLATE BOLT (HEX)	18 FT/LBS
CAM RETAINER PLATE BOLT (TORX)	11 FT/LBS

IMPORTANT NOTE:

BE SURE TO THOROUGHLY CLEAN CAMSHAFT,
INCLUDING THE CENTER, AND APPLY
ASSEMBLY LUBE BEFORE INSTALLATION



FOR MORE SPECS AND TECHNICAL INFO SCAN
THE QR CODE OR VISIT:

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