

Intercooler Tube Installation Instructions: 2007.5-2008 Dodge Ram Cummins Intercooler Tube Upgrade L6-6.7L

Kit P/N: 46-20039			Tools Required: 7/16” deep socket 10mm socket or wrench 13mm socket or wrench	Parts list 1 Tube, 3-1/2” x 3” intercooler upgrade 1 Coupler, hump 3-1/2” 1 Coupler, hump 3” 2 Clamp, spring 3-1/2” 2 Clamp, spring 3”
Make: Dodge				
Model:	Year:	Engine:		
Ram 2500	'07.5-'09	L6-6.7L(td)		
Ram 3500	'07.5-'09	L6-6.7L(td)		
Ram 4500	'07.5-'09	L6-6.7L(td)		
Sterling Bullet	'07.5-'09	L6-6.7L(td)		



Complete Kit w/ Parts

Step 1



Complete Stock Intercooler tube.

Step 2



Loosen the four bolts holding in a/c condensor. Pull back passenger side condensor cover.

Step 3



Pull up condensor only on the driver side.

Step 4



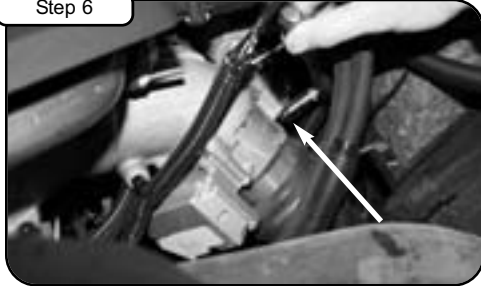
Using bailing wire or bungee cord, secure condensor to grill.

Step 5



Loosen the two 10mm screws holding in intercooler on radiator support.

Step 6



With 7/16" nut driver, loosen clamp on manifold. Push down on intercooler tube and disconnect from manifold.

Step 7



With 7/16" nut driver, loosen clamp on intercooler.

Step 8



Pull back coupler from intercooler.

Step 9



Remove stock intercooler tube from vehicle.

Step 10



Install 3-1/2" hump coupler to manifold with clamps provided.

Step 11



Install new tube and position into coupler on manifold.

Step 12



Install 3" hump coupler with clamps provided to new tube and position onto intercooler.

Step 13



Re-install intercooler to radiator support. (step 5)
Re-attach a/c condensor and cover and tighten. (step 2)

Step 14



Tighten all four clamps. Make sure all clamps are completely tighten. **Check and tighten after 50 miles!**

Step 15



Your Intercooler tube installation is now complete. Please check all clamps periodically and tighten. Thank you for choosing aFe power!