



INSTALLATION INSTRUCTIONS

MAKE: Dodge

MODEL: 2500/3500

YEAR: 1994-2002

ENGINE: L6-5.9L (td) Cummins

Turbocharger (84mm)

46-60062



Parts Included:

- Turbocharger
- Gasket, Exhaust Flange
- Gasket, Oil Drain
- Elbow
- Clamp
- Plug, Hex: 1/8" NPT

Qty

- 1
- 1
- 1
- 1
- 1
- 1

Tools Needed:

- 7/16" Deep Socket
- 15/16" Wrench
- 15/16" Socket
- 3/4" Wrench
- 9/16" Wrench
- 9/16" Socket
- 13mm Wrench
- 10mm Deep Wrench
- 10mm Socket
- 8mm Socket
- Flat Head Screwdriver
- Pliers

CAUTION: Allow time for your vehicle to cool down prior to installation. When working on your vehicle proceed with caution. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation. **aFe recommends professional installation on this product. Thoroughly inspect the aFe turbocharger to make sure there is no damage from shipping (if damage is noted, immediately contact aFe customer service).**

1. Disconnect the battery before starting the installation.
2. Remove air intake system leading to the turbocharger.
3. Disconnect the intercooler pipe coupler from the turbocharger compressor outlet.
4. Disconnect the exhaust downpipe from the turbocharger.
5. Disconnect the oil feed line from the top of the turbocharger.
6. Remove the oil feed adapter from the turbocharger.
7. Disconnect the oil drain line from the bottom of the turbocharger (discard old gasket).
8. Remove the turbocharger from the exhaust manifold.
9. Thoroughly clean the sealing surface of the exhaust manifold outlet.
10. Thoroughly clean the sealing surface of the oil drain pipe.
11. Remove the plastic protective cover from the exhaust port on the aFe turbocharger and thoroughly clean the exhaust port surface.
12. Remove the plastic protective cover from the oil drain port on the aFe turbocharger and thoroughly clean the oil drain port surface.
13. Install the aFe turbocharger using the supplied exhaust manifold gasket and tighten.
14. Connect the oil drain line to the bottom of the turbocharger using the supplied gasket and tighten the bolts.
15. Remove the plastic protective cover from the oil inlet on the top of the aFe turbocharger and thoroughly clean the oil inlet using a lint-free rag.
16. Pre-lubricate the turbocharger bearings by pouring several ounces of fresh motor oil into the oil feed port on the top of the aFe turbocharger.
17. Install the oil feed adapter (removed in step 6) onto the aFe turbocharger.
18. Connect the oil feed line to the oil feed adapter and tighten.
19. Install the supplied cast iron exhaust elbow onto the aFe turbocharger using the supplied clamp (just snug, not tight).
20. If you are not using the port on the cast iron elbow, install the supplied hex plug (use anti-seize on threads).
21. Connect the exhaust downpipe to the cast iron elbow attached to the aFe turbocharger.
22. Align the exhaust downpipe on the cast iron elbow and fully tighten the v-band clamp (if necessary, loosen the rear clamp on the downpipe for proper alignment, then retighten).
23. Reconnect the intercooler pipe coupler to the aFe turbocharger compressor outlet (the inside of the coupler must be free of oil and dirt).
24. Remove the plastic protective cover from the compressor inlet on the aFe turbocharger and reinstall the air intake system onto the aFe turbocharger.
26. Reconnect the battery.
27. Double check that all connections are secure.
28. Your installation is now complete. Start the vehicle and verify again that all connections are secure and that you have no leaks.



THIS PART IS FOR RACE USE ONLY

This is a "Race Only" Product Used solely for Competition. Its use is limited to closed-course and open-course racing that is formally sanctioned by a recognized racing organization. Any other use, including recreational off-road use, could be in violation of local, state and federal laws.



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Warranty

Turbocharger warranty claims must be filed within 2 years from the invoice date. Please see the current “aFe Limited Lifetime Warranty” policy for details. Please call for inquiries and to be issued a Return Good Authoriztion (RGA) number from aFe prior to sending in the turbocharger. An inspection will be conducted to assess the repair. Should the turbocharger warrant be declared “void” (see conditions below), the turbocharger will be returned at the owner’s expense. In event of a defect of an aFe turbocharger within the period covered by this limited warranty, arrangements will be made to repair/replace at the discretion of aFe.

This warranty is limited to repair and replacement without charge and shall only apply to defective part. aFe will not replace the complete turbocharger should a single component is found to be defective. Limited warranty offer does not cover additional incurred cost such a logistics, labor charges, car storage fee, car rental fee, economic loss, ect.

The limited warranty offered by aFe is voided under these conditions:

- Product has been installed improperly
- Improper or lack of maintenance
- Wear and tear due to normal usage
- Product has been misused or neglected
- Damage due to accident
- Damage from foreign matter
- Modifications have been made or attempted

Due to no formal means of monitoring product use, each claim will be independent and will vary case by case. The final assessment will be made by aFe.