

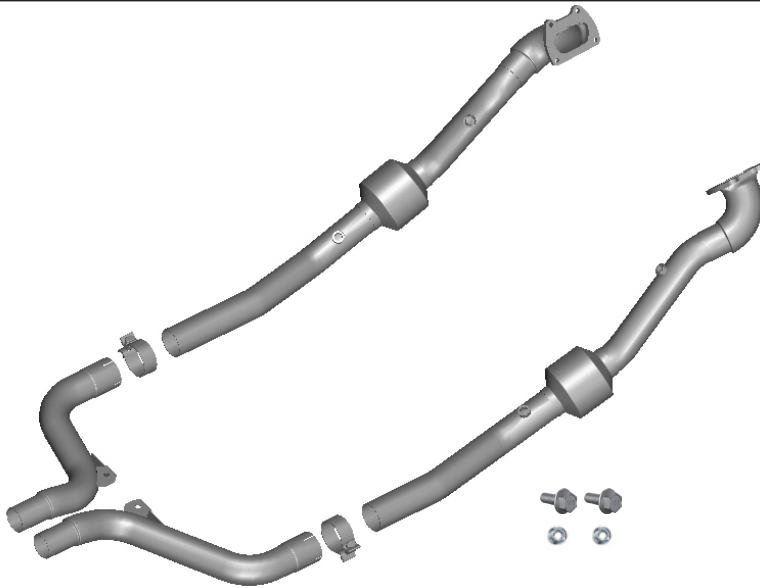


INSTALLATION INSTRUCTIONS

MAKE: Dodge
MODEL: Challenger
YEAR: 2011 - 2021
ENGINE: V6-3.6L

Twisted Steel Mid Pipe
48-32026-YC (w/Cats)
48-32026-YN (Pipes Only)

Fits 2WD models only



RACE ONLY DISCLAIMER

This is a Race Only product that is to be used solely for competition, it cannot be used on vehicles that are operated on public streets, roads or highways. Its use is limited to closed-course and open-course racing that is formally sanctioned by a recognized racing organization. Any other use, including recreational off-road use, could be in violation of local, state and federal laws. A competition acknowledgement / liability release form must be filled out and submitted.

Parts Included:

- Left, Front Pipe (x1)
(P/N: 05-145653) -YC
(P/N: 05-145657) -YN
- Right, Front Pipe (x1)
(P/N: 05-145655) -YC
(P/N: 05-145658) -YN
- (P/N: 05-145654) Left, Rear Pipe (x1)
- (P/N: 05-145656) Right, Rear Pipe (x1)

Hardware Included:

- (P/N: 05-41061) 2-1/2" Band Clamp (x2)
- (P/N: 03-50493) Bolts (x2)
- (P/N: 03-50189) Nuts (x2)

Caution: aFe recommends professional installation on our products. Allow time for your vehicle to cool down prior to installation. When working on or under your vehicle proceed with caution. Exhaust systems reach high temperatures and may cause serious burns. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation.

- Step 1: (Read instructions prior to installation.) Secure vehicle on jack stands (Refer to your manual for specified jack stand positions).
- Step 2: Secure the stock exhaust with jack/stands.
- Step 3: Disconnect the negative battery terminal.
- Step 4: Unplug all the O² sensors from the wire harness.
NOTE: LABEL EACH SENSOR BEFORE REMOVAL.
- Step 5: Remove the exhaust support bracket on the right and left OE exhaust mid pipes.
- Step 6: Loosen the clamps on the OE exhaust system to OE mid pipes.
- Step 7: Remove the (x8) 10mm bolts the securing the OE mid pipes to the engine. Remove the OE mid pipes.
- Step 8: Install the Driver Side aFe POWER rear pipe to the OE exhaust system, using the (x1) supplied 2-1/2" band clamp, then install the aFe POWER connection pipe the rear pipe using the original bolts / gasket but do not tighten.
- Step 9: Install the Passenger Side aFe POWER rear pipe to the OE exhaust system, using the (x1) supplied 2-1/2" band clamp, then install the aFe POWER connection pipe onto the rear pipe using the original bolts / gasket but do not tighten.
- Step 10: Reinstall the support bracket that was removed from step 5, using the bolts/nuts supplied but do not tighten.
- Step 11: Ensure that all the parts are in alignment on the driver and passenger side aFe POWER connection pipes.
- Step 12: Tighten the (4) bolts on the right and left aFe POWER connection pipe flanges to the engine.
- Step 13: Remove the O² sensors from the OE exhaust mid pipes and reinstall them onto the aFe POWER connection pipes, ensuring the sensors are tightened and plugged in the correct location.
- Step 14: Reconnect the battery.
- Step 15: Remove vehicle from jacks stands.
- Step 16: Double check all work and ensure everything is tight.
- Step 17: Start the vehicle and check for any leaks.
- Step 18: Congratulations, your system is now complete and fully installed! It is recommended to re-tighten all clamps and