



INSTALLATION INSTRUCTIONS

MAKE: Chevrolet / GMC
MODEL: Silverado / Sierra
YEAR: 2019-2021
ENGINE: V8-5.3L

Twisted Steel Y-Pipe

48-34135-RC

48-34135-RN



Parts Included:

- Left Side, Y-Pipe (x1)
(P/N: 05-145666) -RC
(P/N: 05-145668) -RN
- Right Side, Y-Pipe (x1)
(P/N: 05-145667) -RC
(P/N: 05-145669) -RN

Hardware Included:

- (P/N: 05-41055) 3" Band Clamp (x1)
- (P/N: 05-46129) Gasket Set (x1)



RACE ONLY DISCLAIMER

This is a Race Only product that is to be used solely for competition, it cannot be used on vehicles that are operated on public streets, roads or highways. Its use is limited to closed-course and open-course racing that is formally sanctioned by a recognized racing organization. Any other use, including recreational off-road use, could be in violation of local, state and federal laws. A competition acknowledgement / liability release form must be filled out and submitted.

Caution: aFe recommends professional installation on our products. Allow time for your vehicle to cool down prior to installation. When working on or under your vehicle proceed with caution. Exhaust systems reach high temperatures and may cause serious burns. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation.

- Step 1:** **(Read instructions prior to installation.)** Secure the vehicle on jack stands (refer to your owner's manual for specified jack stand locations).
- Step 2:** Disconnect the battery before starting work on the exhaust system.
- Step 3:** Loosen the muffler clamp on the exhaust system to Y-pipe connection.
- Step 4:** Unplug O² sensors and remove from the OE Y-pipe (mark O² sensors so they will be reinstalled in the correct location later).
- Step 5:** Place a floor jack/transmission jack under the transmission/transfer case and remove the nut on the transmission mount to the cross member.
- Step 6:** Remove the nuts and bolts on the cross member and remove the cross member.
- Step 7:** Remove the nuts on the OE Y-pipe to OE exhaust manifolds and remove the Y-pipe.
- Step 8:** Install the left aFe POWER, connector pipe and 3" band clamp onto the aFe POWER Right Y-pipe merge but do not tighten yet.
- Step 9:** Install the supplied exhaust flange gasket to the right side aFe POWER Y-pipe flange.
- Step 10:** Install the aFe POWER Y-pipe to the OE exhaust manifolds using the original nuts make finger tight only.
- Step 11:** Reinstall the cross member using the original nuts and bolts and tighten.
- Step 12:** Lower the transmission/transfer case onto cross member.
- Step 13:** Reinstall the nut on the transmission mount to cross member.
- Step 14:** Tighten the nuts on the aFe POWER Y-pipe to OE exhaust manifolds.
- Step 15:** Tighten the 3" band clamp on the aFe POWER Y-pipe.
- Step 16:** Reinstall the O² sensors in the same location as stock.
- Step 17:** Plug in all O² sensors connections.
- Step 18:** Reinstall the muffler clamp on the exhaust system to Y-pipe connection.
- Step 19:** Reconnect the battery.
- Step 20:** Lower vehicle off of jack stands.