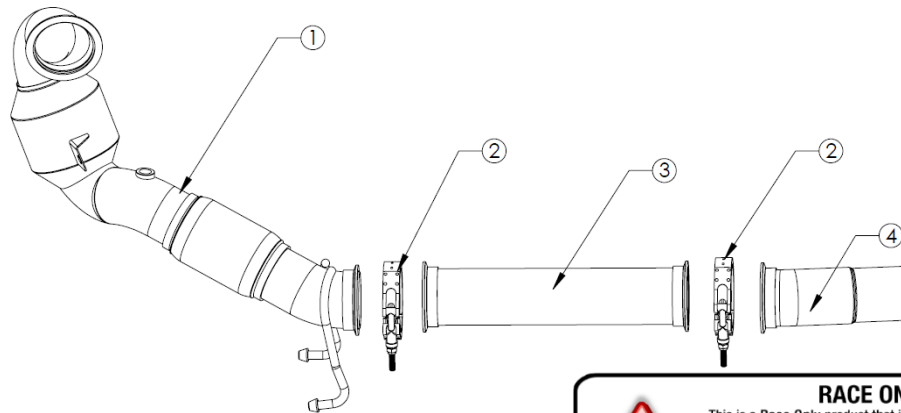




INSTALLATION INSTRUCTIONS

MAKE: Volkswagen
MODEL: GTI / Jetta GLI
YEAR: 2015-2021 / 2019-2021
ENGINE: L4-2.0L (t)

Twisted Steel Downpipe
48-36408-YC (w/Cat)



RACE ONLY DISCLAIMER

This is a Race Only product that is to be used solely for competition, it cannot be used on vehicles that are operated on public streets, roads or highways. Its use is limited to closed-course and open-course racing that is formally sanctioned by a recognized racing organization. Any other use, including recreational off-road use, could be in violation of local, state and federal laws. A competition acknowledgement / liability release form must be filled out and submitted.

Item	Description	Part Number	Quantity
1	Down Pipe	05-145839	1
2	Clamp, V-Band	05-41588	2
3	V-Banded Resonator Delete Pipe	05-145841	1
4	Reduction Pipe	05-145842	1

aFe POWER recommends professional installation on this product. Thoroughly inspect the aFe POWER exhaust system to make sure there is no damage from shipping (if damage is noted, immediately contact aFe POWER customer service). Allow time for your vehicle to cool down prior to installation. When working on your vehicle proceed with caution. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation.

Install band clamps to proper torque specifications of 40-45 ft-lb.



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1. **(Read instructions prior to installation.)** It is recommended to not fully tighten the exhaust until it has been completely installed. Leave loose for adjustability.
2. Secure vehicle on jack stands (refer to your manual for specified jack stand positions).
3. For faster installation, spread out the parts of the down pipe alongside your vehicle as shown in the diagram above.
4. Secure the stock exhaust with jack/stands.
5. Disconnect the negative battery terminal.
6. Remove engine cover.
7. Unplug the O2 sensor from the wire harness.
8. Loosen the V-band clamp from the turbo and the stock down pipe.
9. Remove the (x2) 13mm nuts securing the stock down pipe to the support bracket.
10. From under the vehicle remove the (x2) bolts securing the stock mounting bracket to the frame.
11. Remove the brace.
12. Remove the exhaust section by unbolting it from the sleeve clamp.
13. Remove the stock down pipe.
14. Remove the O2 sensor from the stock down pipe and install it on the aFe POWER down pipe.
15. Remove the mounting brackets from the stock down pipe and install it onto the aFe POWER down pipe brackets.
16. Install aFe POWER down pipe to the turbo and the bracket support using the OE V-band clamp and nuts, but do not tighten.
17. Install the Resonator Delete Pipe onto aFe POWER down pipe using one of the supplied V-band clamps, but do not tighten.
18. Install the reduction pipe onto aFe POWER resonator delete using the supplied v-band clamp do not tighten.
Note: Rotate the Resonator Delete Pipe until the Reduction Pipe is aligned to the stock exhaust system.
19. Slide the stock sleeve clamp over the aFe POWER Twisted Steel down pipe and the stock exhaust system but do not tighten.
20. Install the brace.
21. Install the mounting bracket to the frame using the OE (x2) 13mm bolts and tighten.
22. Ensure that all the components of the aFe POWER Twisted Steel down pipe are aligned and are at a safe clearance from all wires, hoses, brake lines, body parts, and tires
23. Start from the top of the aFe POWER Twisted Steel down pipe and tighten all the hardware.
24. Re-plug O2 sensor.
25. Install engine cover.
26. Reconnect connect the battery.
27. Remove vehicle from jack stands.
28. It is recommended to re-tighten all clamps and hardware after 50-100 miles.