



INSTALLATION INSTRUCTIONS

MAKE: GM

MODEL: Silverado HD/Sierra HD

YEAR: 2002-2004

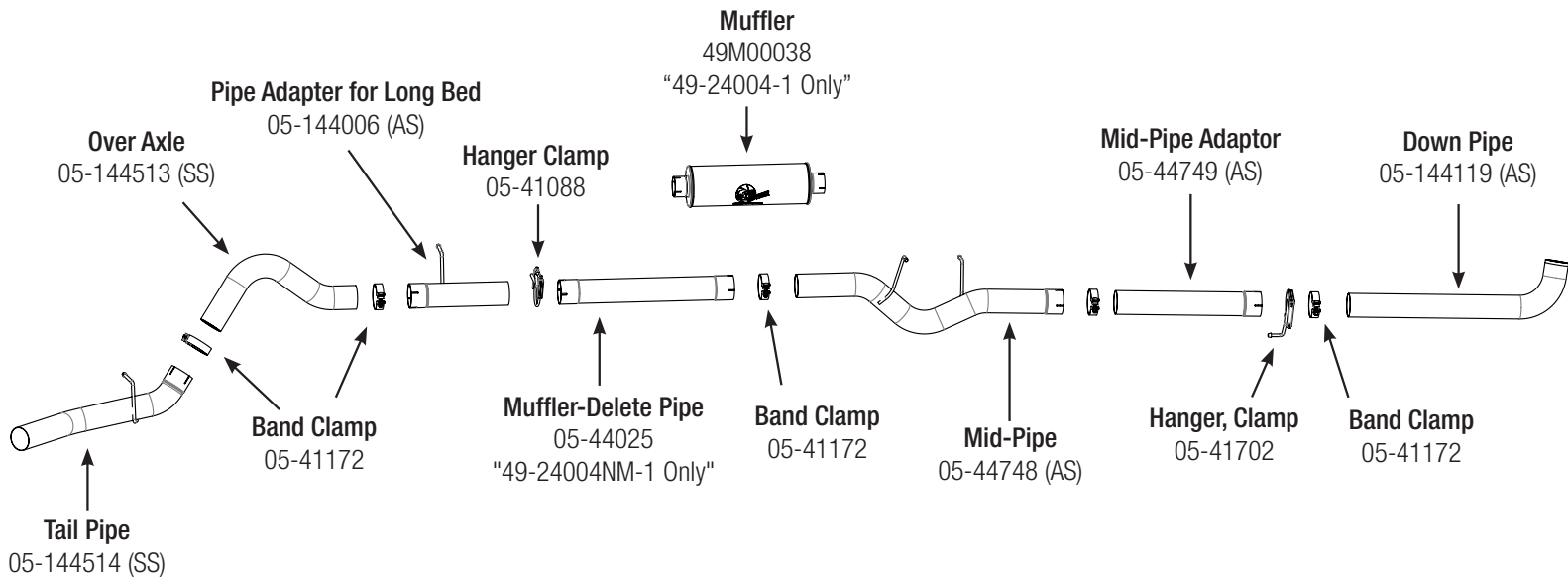
ENGINE: V8-6.6L (td) Duramax

WHEELBASE: CC/SB, CC/LB, EC/SB, EC/LB

SATURN 4S Exhaust System

49-24004-1

49-24004NM-1



Professional installation is highly recommended. (Read instructions prior to installation). Make sure to always have at least (2) stands or jacks on hand to support the removal of OE system. Also for the installation of aFe system. Any Removal of rubber isolation mounts may require using a spray lubricant such as WD40 and a pry bar.

- Step 1:** (Read Instructions prior to installation) remove the stock exhaust from the rear of the truck working your way forward. Take caution not to damage the factory isolation mounts as they will be reused. It is recommended to not fully tighten the clamps until the entire system has been installed.
- Step 2:** For faster installation spread the pieces of the exhaust alongside of your vehicle according to the diagram shown.
- Step 3:** Install the down-pipe leaving the OE turbo V-Band clamp loose for adjustments. Then install #47 hanger clamp as shown on (figure A).
- Step 4:** Install the mid-pipe adaptor tube. This may require some cutting.
- CC/SB, 6.6ft Bed, 153" Wheelbase.....37"mid-pipe adaptor only (no cutting)
 - EC/SB, 6.6ft Bed, 143.5" Wheelbase.....37"mid-pipe adaptor (Cut approx. 9-1/2" off)
- Step 5:** Install the mid-pipe onto the mid-pipe adaptor and slip the hangers into position with the rubber isolation mount.
- Step 6:** Install the 17" extension pipe. This tube may also require cutting.
- CC/LB, 8ft Bed, 167" Wheelbase.....17" extension pipe (no cutting)
 - EC/LB, 8ft Bed, 157.5" Wheelbase.....17" extension pipe (Cut approx. 11" off)
- Step 7:** Install muffler or muffler delete pipe, onto the mid-pipe or extension pipe.
- Step 8:** Install over-axle tube and tailpipe using 4" band clamps, adjust the exhaust and tighten.
- Step 9:** Your installation is now complete. It is recommended to re-tighten all exhaust components after 50-100 miles.



(Figure A)

• **NOTE:** aFe recommends that the tailpipe be at least 1/2"-1" away from any body panels to avoid heat related body damage. **Tighten and secure.**

Caution: Allow time for your vehicle to cool down prior to installation. When working on or under your vehicle proceed with caution. Exhaust systems reach high temperatures and may cause serious burns. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation. **aFe recommends professional installation on our products.**