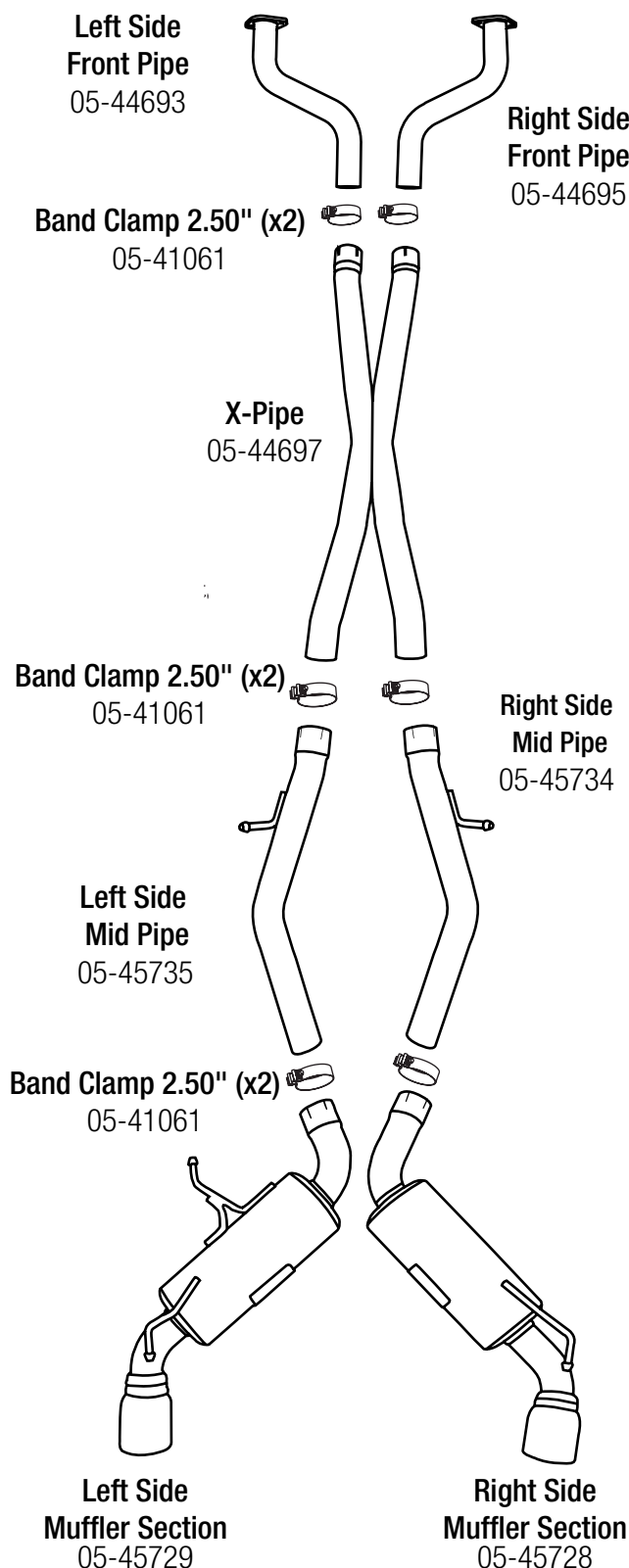


aFe recommends professional installation on our products.



Caution: Allow time for your vehicle to cool down prior to installation. When working on or under your vehicle proceed with caution. Exhaust systems reach high temperatures and may cause serious burns. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation.

Step 1: (Read Instructions prior to installation) Secure vehicle on jack stands (Refer to your manual for specified jack stand positions).

Step 2: Remove the x4 nuts securing the OE muffler to the OE mid pipe.

Step 3: Un-bolt the muffler rubber hanger mounts off the chassis and remove OE muffler.

Step 4: Remove the x2 nuts securing the OE mid pipe to the Y-Pipe.

Step 5: Slide the OE mid pipe off the rubber hangers and remove mid pipe.

Step 6: Remove the x4 nuts securing the OE Y-Pipe to the catalytic converters. Set these nuts and gaskets aside s they will be re-used.

Step 7: Remove OE Y-Pipe.

Step 8: Inspect the original gaskets and ensure they are free from any dirt and/or debris. Replace if necessary.

Step 9: Transfer all rubber hanger mounts off the OE exhaust and install onto the Takeda Exhaust System.

Step 10: Install the left and right side Takeda front mid pipes to the catalytic converters using the original nuts and gaskets removed from step 6 but do not tighten.

Step 11: Using x2 supplied 2.5" Takeda band clamps, install the Takeda X-Pipe section but do not tighten the band clamps.

Step 12: Using x2 supplied 2.5" Takeda band clamps, install the left and right side Takeda rear mid pipes onto the rubber hangers and Takeda X-Pipe but do not tighten.

Step 13: Using x1 supplied 2.5" Takeda band clamp and original bolts removed from step 3, install the left side Takeda muffler pipe onto the chassis and onto the left side Takeda rear mid pipe but do not tighten.

Step 14: Using x1 supplied 2.5" Takeda band clamp and original bolts removed from step 3, install the right side Takeda muffler pipe onto the chassis and onto the right side Takeda rear mid pipe but do not tighten.

Step 15: Align your Takeda exhaust system and tighten all nuts, band clamps and bolts. Re-check your work.

Note: It is normal for your exhaust system to emit smoke for the first few minutes upon initial start-up.