



INSTALLATION INSTRUCTIONS

MAKE: Ford

MODEL: F-250/350

YEAR: 2011-2014

ENGINE: V8-6.7L (td)

WHEELBASE: 141.8", 156.2", 158"

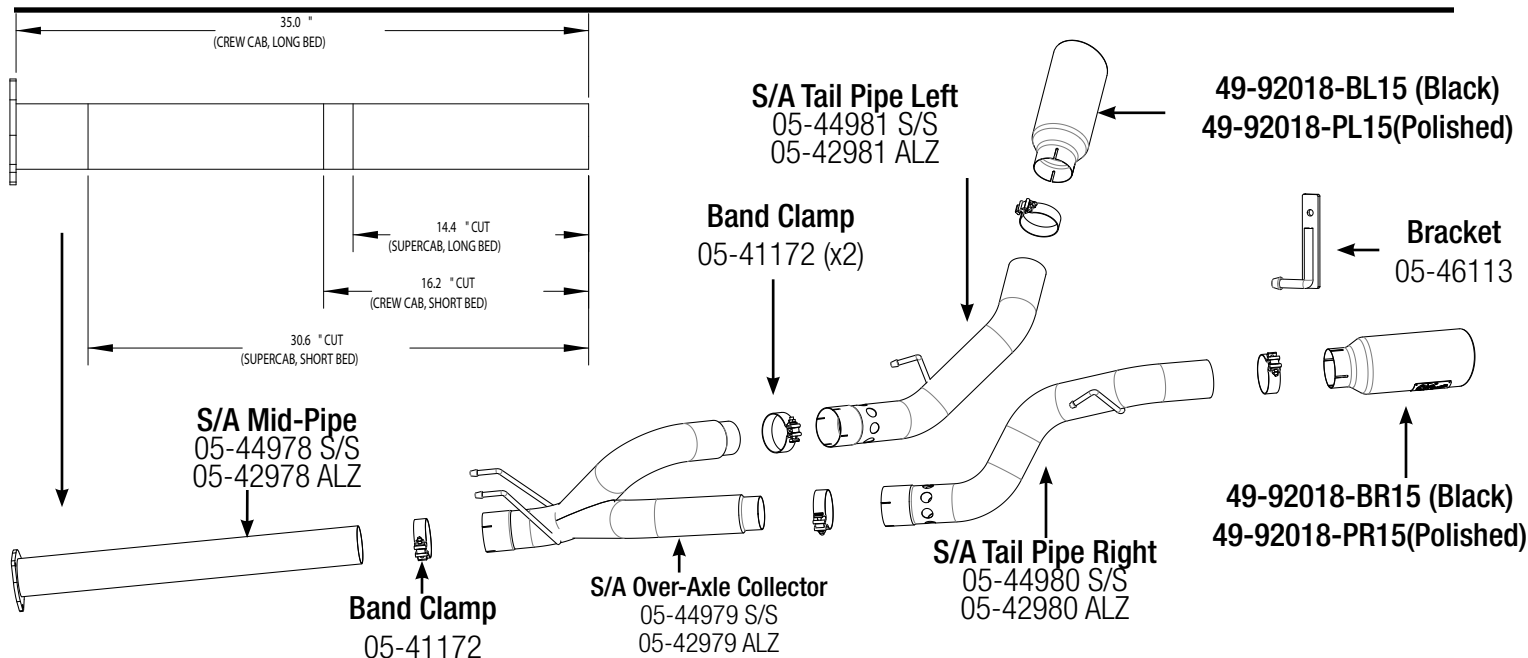
4" DPF-Back Dual Exhaust

49-43065-B S/S (Black Tip)

49-03065-B ALZ (Black Tip)

49-43065-P S/S (Polished Tip)

49-03065-P ALZ (Polished Tip)



Step 1: (Read Instructions prior to installation) Loosen mounting flange at rear of particulate filter before muffler. Remove the stock exhaust from the rear of the truck working your way forward. Take caution not to damage the factory isolation mounts and gasket as they will be reused. It is recommended to not fully tighten the clamps until the entire system has been installed.

Step 2: For faster installation spread the pieces of the exhaust along side of your vehicle according to the diagram shown.

Step 3: Install the **(MID-PIPE)** using original gasket and supplied hardware. **NOTE:** C/C Short bed(156.2"WB), S/C short bed(141.8"WB) and S/C Long Bed(158"WB) will require the mid-pipe be cut to length. Measure from the end of the tube. Please make sure to measure twice, before you cut! Crew cab long bed will use the mid-pipe as is.

Step 4: Install **(OVER-AXLE COLLECTOR)** into mid-pipe. Do not tighten 4" band clamp and Slip Hangers in OE rubber Isolation mounts.

Step 5: Install **(RIGHT, TAIL-PIPE)** Into position, Slip Hanger in OE rubber Isolation mount.

Step 6: Place right side tip at desired position with aFe badge logo facing the rear of truck. Slightly tighten tip.

(Step 7: Install (HANGER BRACKET) in place as shown on instruction photos. Fully tighten the bracket in place.)



Step 8: Install **(LEFT, TAIL-PIPE)** into position. Slip Hanger in OE rubber Isolation mount.

Step 9: Place left side tip at desired position with aFe badge logo facing the rear of truck. Slightly tighten tip.

Step 10: Tighten down bolts on 3 hole flange of mid-pipe connected with Diesel Particulate Filter (DPF).

Step 11: Make sure everything is aligned straight and begin to tighten down all 4" band clamps beginning at the the front of the exhaust and working toward the rear.

Step 12: Your Exhaust is now completely installed and secure.

Step 13: After 50-100 miles check the exhaust and re-tighten clamps if necessary.

NOTES:

- aFe recommends that the tailpipe be at least 1/2" - 1" away from any body panels to avoid heat related body damage. **Tighten and secure.**

Caution: Allow time for your vehicle to cool down prior to installation. When working on or under your vehicle proceed with caution. Exhaust systems reach high temperatures and may cause serious burns. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation. **aFe recommends professional installation on our products.**