



INSTALLATION INSTRUCTIONS

MAKE: GM

MODEL: Silverado HD & Sierra HD

YEAR: 2011-2015

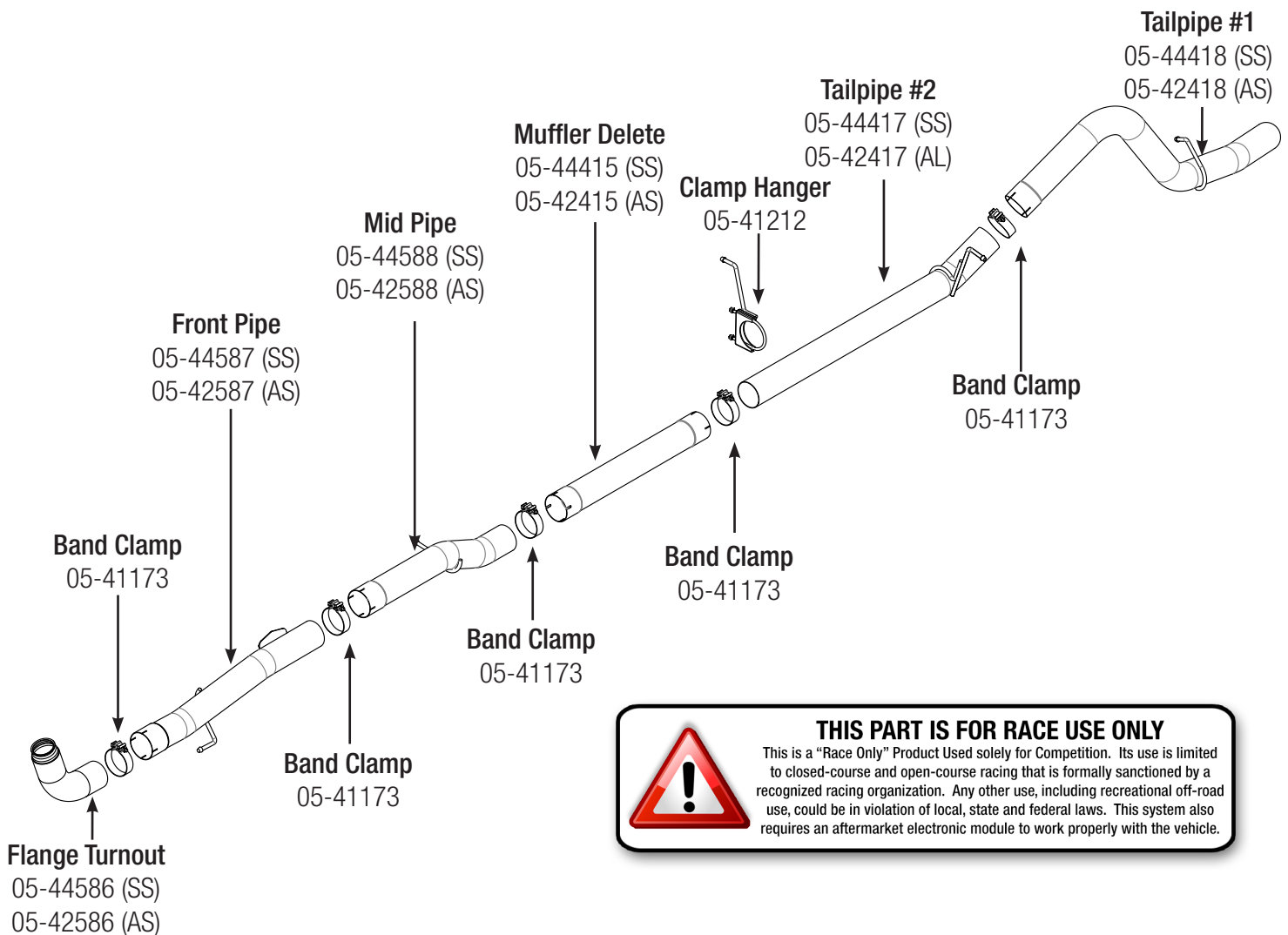
ENGINE: V8-6.6L (td) DURAMAX LML

WHEELBASE: 144.2" to 167.7"

5" Turbo-Back (w/o Muffler/Tip)

49-44035NM (Stainless Steel)

49-04035NM (Aluminized)



- Step 1:** (Read Instructions prior to installation) Remove your stock exhaust from the rear of your truck working your way forward. Take caution not to damage the factory isolation mounts as they will be reused. It may be helpful to lubricate the isolation mounts prior to disassembly. It is recommended to not fully tighten the clamps until the entire system has been installed.
- Step 2:** For faster installation spread the pieces of the exhaust along side of your vehicle according to the diagram shown.
- Step 3:** Unbolt the four OE (4) bolts connecting your DPF to the turbo down pipe flange. Save the bolts, they will be reused. Unhinge the isolation mounts from the exhaust system. You can now remove your exhaust.
- Step 4:** Working your way from the back to the front. Loosely install the rear and the inner/mid tailpipe section(s) first. Then install the 4 bolt flange mid pipe. Reuse the OE bolts and isolation mount to reconnect the mid pipe.
- Step 5:** (Cutting for wheelbase length) Next you will need to measure the distance between the mid pipe and the inner/mid tailpipe. Measure twice cut once. Allow for a maximum of 24" inches in between the two pipes. This will allow you to install the muffler or muffler delete pipe that came with the kit. Next you will need to cut the excess material off the inner/mid tailpipe straight section.
- Step 6:** With the inner/mid tailpipe section to the cut length, re-install it onto the rear tailpipe section. Next install the muffler or muffler delete pipe. All exhaust components should be installed at this point.
- Step 7:** Adjust for alignment and tighten all connections. Your installation is now complete. It is recommended to re-tighten all exhaust components after the first 50-100 miles.

NOTES:

- aFe recommends that the tailpipe be at least 1/2"-1" away from any body panels to avoid heat related body damage. **Tighten and secure.**

Caution: Allow time for your vehicle to cool down prior to installation. When working on or under your vehicle proceed with caution. Exhaust systems reach high temperatures and may cause serious burns. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation. **aFe recommends professional installation on our products.**