1986-04 Mustang V8

High Performance Mid-Pipes

Part #: 1507,1521,1562,1563,1565,1566, 1581,1616,1618,1661,1662, 1663,1664,1665,1666,1669,1670, 10010

Special Tools Required:

- Sawz-All
- WD-40

Install Time:

Approximately 45 mins

Difficulty:

2 out of 5

Follow these instructions carefully to ensure correct fitment and operation.

STEP 1

- Place all four corners of the vehicle on jack stands or use a drive on lift.

STEP 2

- Disconnect the negative battery terminal.

STEP 3STEP 5

- Remove the oxygen sensors using a 22mm wrench. Then take off the header flange nuts at the collector and disconnect the air tube from the H-Pipe. **(In some instances cutting 1-2 inches in front of the factory clamp for the air pump tube on the H-Pipe may be necessary).**

STEP 4

- Disconnect the mufflers from the mid-pipe. Lubricate the H-Pipe hangers with WD-40 or equivalent and slide back to remove.

- For installation simply reverse the previous steps, making sure to reconnect the air tube to the connector tube located on the new mid-pipe (Used supplied hose and clamps if cutting was required).
  NOTE!!! Be sure to add a small amount of anti-seize to the top thread of each oxygen sensor using the supplied anti-seize packet. As you thread the oxygen sensor back into the part the anti-seize will spread evenly throughout the threads.
  NOTE!!! Do not plug off the air line from the air pump. Air pump damage and premature catalytic converter damage will occur.

STEP 6

- Using the supplied muffler style clamp, install over the mid-pipe crossover tube and tighten to avoid any leaks. This part can also be welded to avoid any exhaust leaks

1994 and newer models are equipped with bolt on hanger system rather than steel slide style used on the 1986-93 models. To remove simply unbolt the H-Pipe from the hanger mount.

IMPORTANT: All appropriate safety equipment and gear must be used during the installation of this or any BBK Performance products or any time you work on a vehicle. BBK Performance Inc. accepts no responsibility for injuries or damage caused by or during the installation of this product.