



Long Tube Headers

Part # 1647,16470,16475



Special Tools

Required:

- No special tools required

Install Time:

Approximately
2 Hours

Difficulty:

4 out of 5

Follow these instructions carefully to ensure correct fitment and operation.

STEP 1

- Disconnect the negative battery terminal. Lift the vehicle as high as possible.

STEP 2

- Unplug all 4 oxygen sensors.

STEP 3

- Separate the cat-back exhaust system by loosening the nuts on each clamp. Unbolt the stock H-Pipe from the collectors and remove from the vehicle. ***NOTE!!! The maximum amount of working space is increased by removing the motor mounts from the engine by removing the bolts that secure the mounts to the K Member and carefully jacking the engine up and supporting it with a block of wood, then removing the fasteners that attach the mounts to the engine block. DO NOT ATTEMPT TO LIFT THE ENGINE BY JACKING UNDER THE OIL PAN.***

STEP 4 (Driver side)

- Remove the bolts from the motor mount shield and motor mount, then remove the mount.

STEP 5

- Remove the stock exhaust manifold and gasket.

STEP 6

- Install the BBK Header and supplied gasket. Insert and finger tighten the supplied collector studs and re-install the motor mount.

STEP 7 (Passenger Side)

- Remove the bolt that secures the dipstick tube to the passenger cylinder head and pull the dipstick tube straight up to remove it from the engine.

STEP 8

- Remove the motor mount from the engine block. Unbolt the stock exhaust manifold and remove from the vehicle. Along with the stock gasket.

STEP 9

- Install the BBK Header and supplied gasket. Insert and finger tighten the supplied collector studs.



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installation instructions

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STEP 10

- Re-install motor mount and dipstick tube using the supplied spacer tube. Lower the motor to reattach the mount.

STEP 11

- Install matching short H-Pipe using the supplied hardware.

STEP 12

- Install the oxygen sensors into the BBK Headers and H-Pipe. Reconnect using the oxygen sensor extensions. ***NOTE!!! Be sure to add a small amount of anti-seize to the top thread of each oxygen sensor using the supplied anti-seize packet. As you thread the oxygen sensor back into the part the anti-seize will spread evenly throughout the threads.***

STEP 13

- Reconnect the negative battery terminal.
NOTE!!! After driving the car for a few hours its always a good idea to check and re-tighten the header bolts.



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