



2005-2010 FORD MUSTANG GT
2005-2012 FORD MUSTANG GT500
X-PIPE FOR BBK
FULL LENGTH HEADERS
PART# 1636,1637,18505,18515

INSTALLATION INSTRUCTIONS

- STEP 1** Disconnect the negative battery terminal.
- STEP 2** With BBK full length headers # 1641, 16410 or 16495 installed, lift BBK X-pipe into place.
- STEP 3** Line up the rear of the X-pipe with the stock barrel style clamps and slip clamps over reduced end of X-pipe.
- STEP 4** Position the X-pipe collector flanges up to the headers, connect the headers and X-pipe with the studs provided in the header kit installed into the header collector flanges. Slide studs thru holes in X-pipe flanges and install nuts and washers.
- STEP 5** Adjust position of exhaust system for fitment and clearance. Tighten barrel style clamps and collector nuts.
- STEP 6** Remove rear O2 (Oxygen) sensors from the stock midpipes.
- STEP 7** Install sensors into the bungs on the BBK X-pipe.
- STEP 8** Connect the supplied O2 sensor extensions to the O2 sensors and to the harness at the trans.
- STEP 9** Reconnect battery and start engine to check for any leaks.

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