



Part # 1461,1462- 2011-14 Ford Mustang V6

Part # 1655,1658- 2011-14 Ford Mustang V8

X-Pipes for Full Lengths



Special Tools

Required:

- No special tools required

Install Time:

Approximately
30 mins

Difficulty:

2 out of 5

Follow these instructions carefully to ensure correct fitment and operation.

STEP 1

- Disconnect negative battery terminal.

STEP 2

- With BBK Full Length Headers (part #'s 1642/0/5 or 1633/0/5) installed, lift the X-Pipe in place.

STEP 3

- Line up the rear of the X-Pipe with the stock barrel style clamps and slip them over the reduced end of the X-Pipe.

STEP 4

- Position the X-Pipe collector flanges up to the headers, connect headers and X-Pipe with studs supplied in the header kit.

STEP 5

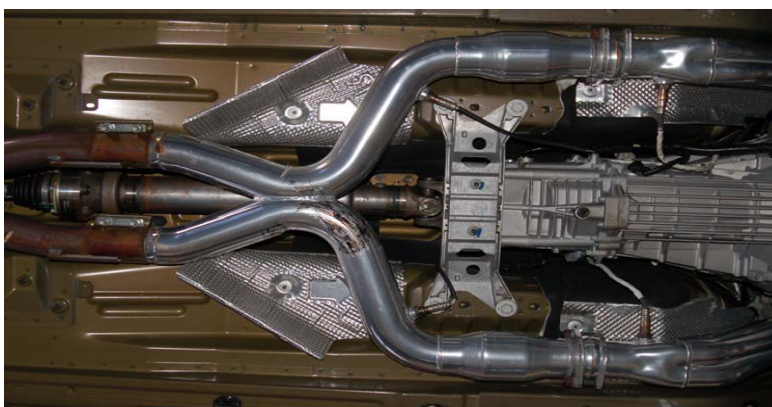
- Adjust the position of the exhaust system for fitment and clearance. Tighten the clamps and collector nuts.

STEP 6

- Remove the rear oxygen sensors from the stock mid-pipes and install them into the BBK X-Pipe. ***NOTE!!! Be sure to add a small amount of anti-seize to the top thread of each oxygen sensor using the supplied anti-seize packet. As you thread the oxygen sensor back into the part the anti-seize will spread evenly throughout the threads.***

STEP 7

- Connect the supplied oxygen sensor extensions to plugs at the wire harness on the sides of the transmission. Reconnect the battery and start engine to check for leaks.



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installation instructions

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IMPORTANT: All appropriate safety equipment and gear must be used during the installation of this or any BBK Performance products or any time you work on a vehicle. BBK Performance Inc. accepts no responsibility for injuries or damage caused by or during the installation of this product.

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