



1997-04 C5 2001-04 ZO6
2005-10 C6 2005-10 ZO6
HIGH FLOW X PIPE
PART#s 1690/1/2/3 & 1794/5

INSTALLATION INSTRUCTIONS

TOOLS REQUIRED - 11, 13, 15mm socket. 3/4", 7/8" wrench, ratchet.

- STEP 1** Disconnect negative battery terminal.
- STEP 2** After installing your BBK full length headers #16435, 16445, 16455, or 16465, use the following to install your matching X pipe system.
- STEP 3** Install the O2 sensor in one of the mid pipes and bolt loosely to the collector with the supplied studs, nuts and washers. Install the other O2 sensor in the other mid pipe and also install loosely on the collector.
- STEP 4** Make sure supplied T bolt clamps are slide onto the X pipe section and slip the mid pipes into the X pipe section.
- STEP 5** Install the stock bolts or nuts on the rear mounting strap on the X pipe section.
- STEP 6** **C5 only**—Install the supplied bolts in the flanges at the rear to connect to the stock over axle pipes.
C6 only—Slide the stock over axle pipes into the BBK X pipe on both sides and position OEM stock clamp.
- STEP 7** Check position of X pipe /mid pipes and position of o2 sensors pointing into holes in shield, when happy with alignment of system, start by tightening the rear clamps/bolts and work your way forward to the T bolt clamps, finishing with the collector nuts.

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