



2.0L Zetec 65mm Throttle Body Part #1751

I N S T A L L A T I O N I N S T R U C T I O N S

- Step 1** Raise hood and disconnect negative (–) battery terminal.
- Step 2** Unclamp and remove air cleaner inlet tube between the throttle body and air box.
- Step 3** Unplug the throttle position sensor, located on the right side of the throttle body when facing the engine.
- Step 4** Disconnect the throttle and cruise control cables from the throttle linkage.
- Step 5** Remove the (3) three bolts attaching the throttle/cruise control cable bracket to the throttle body.
- Step 6** Remove the (4) four mounting screws attaching the throttle body to the intake manifold, then carefully remove the throttle body from the vehicle.
- Step 7** Remove the throttle position sensor from the stock throttle body and attach to the BBK throttle body using the new supplied hardware. (The sensor will sit at a different angle, however, the relationship between the sensor and the throttle shaft are engineered to be the same so that the proper voltage will remain at the sensor.)
- Step 8** Install the new supplied paper type gasket onto the manifold (do not use the factory rubber gasket) and reinstall the new BBK throttle body onto the intake manifold. (Great care must be used to not cross-thread or over tighten the self-threading screws attaching the throttle body to the manifold.)
- Step 9** Reassemble and reinstall all components in reverse of disassembly.
- Step 10** Reinstall negative (–) battery terminal.
- Step 11** Start vehicle without touching the accelerator pedal and allow the vehicle to run until full operating temperature is achieved. If the idle speed after this period of time is incorrect, a slight adjustment of the set screw setting the position of the throttle linkage may be made using a 3mm Allen wrench.

