



'00-01 2.0L Ford Focus/'02-04 SVT Focus Throttle Bodies Part #'s 1751/1754

INSTALLATION INSTRUCTIONS

- Step 1** Raise hood and disconnect negative (–) battery terminal.
- Step 2** Unclamp and remove air cleaner inlet tube between the throttle body and air box.
- Step 3** Unplug the throttle position sensor.
- Step 4** Disconnect the throttle and cruise control cables from the throttle linkage.
- Step 5** Remove the (3) three bolts attaching the throttle/cruise control cable bracket to the throttle body on applicable models.
- Step 6** Remove the (4) four mounting screws attaching the throttle body to the intake manifold, then carefully remove the throttle body from the vehicle.
- Step 7** Remove the throttle position sensor from the stock throttle body and attach to the BBK throttle body using the new supplied hardware. (The sensor will sit at a different angle, however, the relationship between the sensor and the throttle shaft is engineered to be the same so that the proper voltage will remain at the sensor.)
- Step 8** Install the new supplied paper type gasket onto the manifold (do not use the factory rubber gasket) and reinstall the new BBK throttle body onto the intake manifold.
- NOTE** *(Great care must be used to not cross-thread or over tighten the self-threading screws attaching the throttle body to the manifold.)*
- Step 9** Reassemble and reinstall all components in reverse of disassembly.
- Step 10** Re-connect negative (–) battery terminal.
- Step 11** Start vehicle without touching the accelerator pedal and allow the vehicle to run until full operating temperature is achieved. If the idle speed after this period of time is incorrect, a slight adjustment of the set screw setting the position of the throttle linkage may be made using a 3mm Allen wrench.

