

Mitsubishi Montero

Sport

Set Part # 101501

Rev C 03-31-05

Step 1:

Prior to Installation:

- A) **Fit:** Verify the fit of the flares to vehicle. (Some filing, sanding, or cutting may be necessary to ensure proper fit).
- B) **Painting:** (Optional) if paint is desired it must be done prior to installing flares on the vehicle clean outer surface with a good grade degreaser. **DO NOT USE LACQUER THINNER OR ENAMEL REDUCER AS A DEGREASER.** Wipe outer surface thoroughly with a tack rag prior to paint.
Paint flares using a high quality enamel, or polyurethane automotive paint. (Application of a primer coat is optional)
If painting edge trim (not recommended), use a flex additive.
- C) **Performance:** Using larger Tires may increase the area required to turn the vehicle. Some Tire/Rim combinations may require lowering bump stops and or installing steering stops to prevent tire from contacting flare.
- D) **Exhaust System:** Modifications may be necessary to maintain a minimum 4" clearance between flares and exhaust pipes. (Exhaust gases should not vent directly onto flares)



TOOLS FOR EASY INSTALLATION

- Electric Drill
- Jack and Jack Stands (optional)
- 5/16" Drill Bit
- #2 Phillips Driver Bit

FLARE INSTALLATION PROCEDURES

Step 2: Edge Trim Installation (See Illustration #1)

- A) Remove factory installed edge trim when necessary.
- B) Peel two to three inches of red vinyl backing away from edge trim tape. Applying the adhesive side of the edge trim to the inner side of the flare, affix the edge trim to the top edge of the flare (the portion that comes in contact with the vehicle). **See Illustration #1**
- C) Press edge trim into place along the top edge of the flare in one-foot increments, pulling red vinyl backing free as you continue to work your way around the top edge of the flare.

Step 3: Preparing the Work Area

- A) Support and remove wheel using jack and jack stands (optional).
- B) Remove and save screws securing mud flaps, wheel well liner, and factory fender trim (when installed). The flares are not designed to work with factory mud flaps.

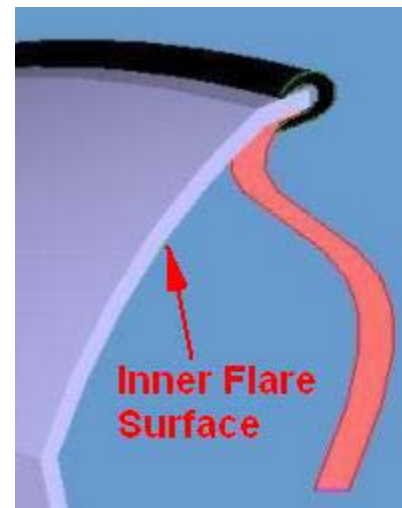


Illustration #1

Step 4: Flare Installation (Front) (See Illustration #2)

- A) Pre-drill five 5/16" holes in flare at the bottom five indents on flare for factory fasteners.
- B) Holding in position, fasten flare using screws removed in step 3B. **See Illustration #2.**
- C) Applying moderate pressure to outside surface of flare, finish fastening with drill tip screws using top three indents in flare as a guide. Drill through the plastic and the sheet metal.

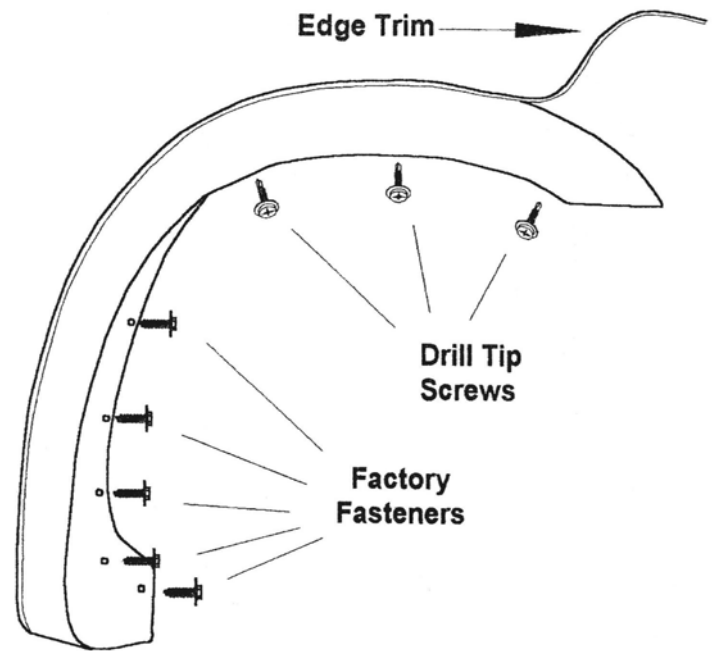


Illustration #2

Step 5: Flare Installation (Rear) (See Illustration #3)

- A) Pre-drill three 5/16" holes in flare at the three bottom rear indents on flare for factory fasteners.
- B) Holding in position, fasten flare using screws removed in step 3B. **See Illustration #3.**
- C) Applying moderate pressure to outside surface of flare, finish fastening with drill tip screws using top indents in flare as a guide. Drill through the plastic the sheet metal.

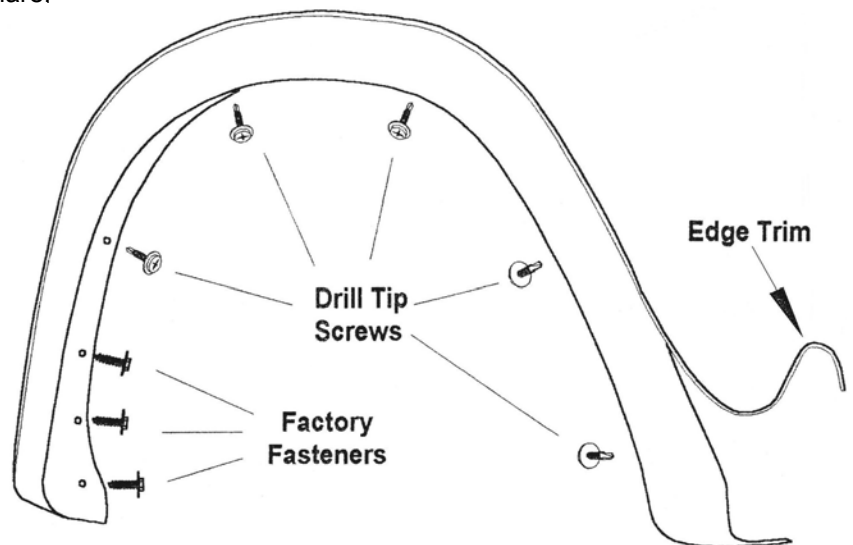


Illustration #3

