



20913
03-30-05
Rev-B

INSTALLATION INSTRUCTIONS FOR **Ford F-150 Super Crew 20913**

Extend-A-Fender 20033 & 20048 (pairs)

TOOLS REQUIRED FOR INSTALLATION:

- Electric Drill
- #2 Phillips Driver Bit
- 3/16" Drill Bit
- 7/32" Driver Bit or Socket

IMPORTANT: READ BEFORE BEGINNING INSTALLATION

Verifying Fit – Flare parts should be held to the vehicle surface to verify correct type and fit BEFORE beginning installation or painting. Small fit adjustments can be made by trimming (filing, sanding or scraping) excess plastic.

Exhaust System – Modifications may be necessary to maintain a minimum 4" clearance between flares and exhaust pipes. Exhaust gases should not vent directly onto flares.

Metal Protection – All bare metal should be treated with red oxide primer BEFORE installing flares.

FLARE INSTALLATION PROCEDURES

Step 1: Painting Flares

It is recommended that painting (when desired) be done prior to attaching flares.

- (A) Sand (optional) before application of paint.
- (B) Clean outer surface with a good grade degreaser. DO NOT USE lacquer thinner or enamel reducer as a degreaser. Wipe outer surface thoroughly with a tack rag prior to painting.
- (C) Paint flares (with or without edge trim) using a high quality lacquer, enamel, or polyurethane automotive paint. Application of a primer coat is optional.

Step 2: Preparing Flare and Fender

- (A) Remove factory fender flares and mud flaps and save the Phillips point screws.
- (B) Pre-fit flare parts to wheel well area and trim if necessary.

Step 3: Edge Trim Installation (See Illustration #1)

- (A) Cut the roll of edge trim with a pair of scissors into two 65" pieces for the front flares, and two 78" pieces for the rear flares.
- (B) Peel two to three inches of red vinyl backing away from the edge trim tape. Applying the adhesive side of the edge trim to the inner side of the flare, affix the edge trim to the top edge of the flare (the portion that comes in contact with the side of the vehicle).
- (C) Press the edge trim into place along the top edge of the flare in one-foot increments, pulling red vinyl backing free as you continue to work your way around the top edge of the flare.

Step 4: Attaching Front Flares

- (A) Remove and save the four 7/32" screws used to hold the factory fender liner to the body along the inside rim of the wheel well.
- (B) Drill four 3/16" holes into the flare using the indents formed into the flare as a guide.
- (C) Holding the flare in position, apply moderate pressure to the outside of the flare and fasten the flare to the fender using the 7/32" screws removed from the factory fender liner.

Step 5: Attaching Rear Flares

- (A) Remove the five screws used to hold the factory fender liner to the body along the inside rim of the wheel wells.
- (B) Drill five 3/16" holes into the flare using the indents formed into the flare as a guide.
- (C) Holding the flare in position, apply moderate pressure to the outside of the flare and fasten the flare to the fender using the Phillips point screws removed from the rear factory fender flares and one screw from the front flare.

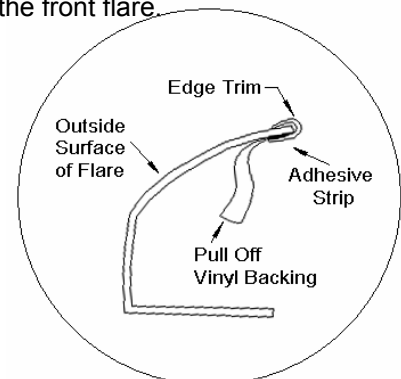
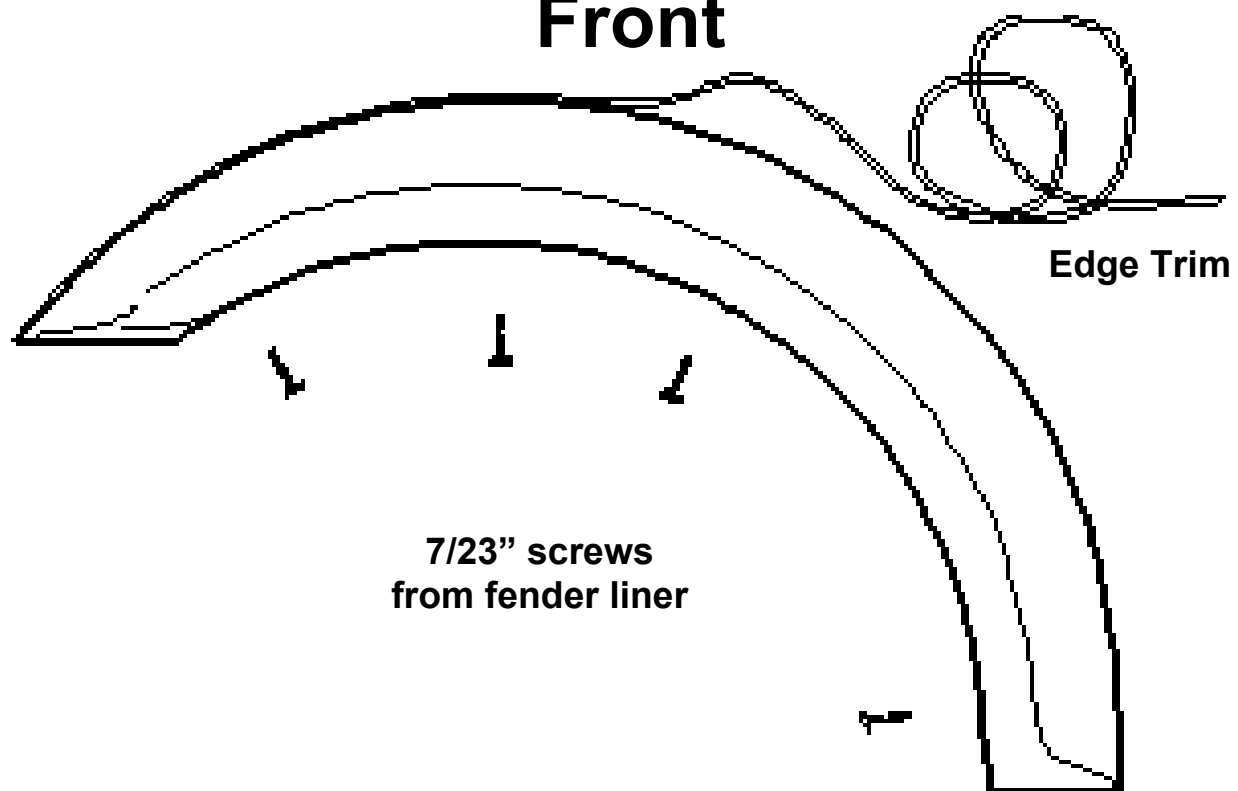


Illustration #1

(D)

Front



Rear

