



21913
03-30-05
Rev-B

INSTALLATION INSTRUCTIONS FORD SPORT TRAC 21913 CUT OUT STYLE FLARE

TOOLS REQUIRED FOR INSTALLATION:

- Drill
- 5/16" Drill Bit
- Pop Rivet Gun
- 1/8" Drill Bit
- Socket Driver
- #2 Phillips Bit and Driver

FLARE INSTALLATION PROCEDURES

Step 1: Painting (Optional)

It is recommended that painting be done prior to installation.

- (A) Sand (optional) before application of paint.
- (B) Clean outer surface with a good grade degreaser. DO NOT USE LACQUER THINNER OR ENAMEL REDUCER AS A DEGREASER. Wipe outer surface thoroughly with a tack rag prior to painting.
- (C) Paint flares using a high quality lacquer, enamel, or polyurethane automotive paint. Application of a primer coat is optional.
- (D) If painting edge trim (not recommended), use a flex additive.

Step 2: Preparing the Work Area (Front and Rear)

- (A) Remove factory fender trim and mud flaps (when installed).

Step 3: Edge Trim Installation (See Illustration #1)

- (A) Peel two to three inches of red vinyl backing away from edge trim tape. Applying the adhesive side of the edge trim to the inner side of the flare, affix the edge trim to the top edge of the flare (the portion that comes in contact with the side of the vehicle).
- (B) Press edge trim into place along the top edge of the flare in one-foot increments, pulling red vinyl backing free as you continue to work your way around the top edge of the flare.

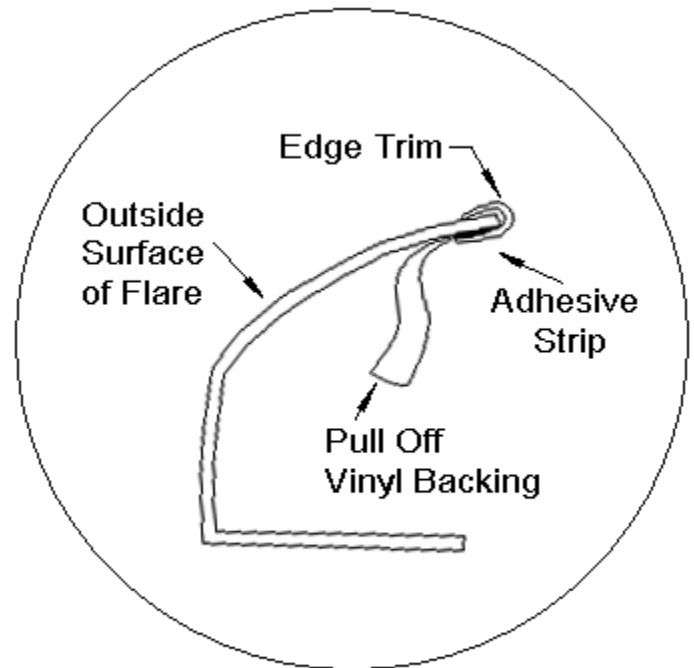


Illustration #1

Step 4: Installation of Snap Caps (See Illustration #2)

- (A) Using 1/8" drill bit, drill holes using the indents on the back side of the flare as a guide.
- (B) Install the kit provided pop rivets into the back side of the flare through to the front with pop rivet gun. See Illustration #2.
- (C) Place snap cap washer onto front side of flare over pop rivet and install rivet.
- (D) Install double stick tabs over pop rivet head on back side of flare to protect sheet metal finish.
- (E) Install snap cap onto front of flare.

Step 5: Front Flare installation

- (A) Drill all flares on the inner lip with a 3/16" drill bit using the indents formed into the flare as a guide.
- (B) Remove all factory screws from the wheel well opening; save screws for reinstallation.
- (C) Using moderate pressure, hold the flare in the wheel well opening, aligning it with the vehicle body and the holes in the fender.
- (D) Using the previously removed factory screws attach the flare to the vehicle through the holes in the flare.

Step 6: Rear Flare installation

- (A) Drill all flares on the inner lip with a 3/16" drill bit using the indents formed into the flare as a guide.
- (B) Remove all factory screws from the wheel well opening; save screws for reinstallation.
- (C) Using moderate pressure, hold the flare in the wheel well opening, aligning it with the vehicle body and the holes in the fender.
- (D) Using the previously removed factory screws, attach the flare to the vehicle through the holes in the flare.

Illustration #2

