



## INSTALLATION INSTRUCTIONS TOYOTA SEQUOIA FLARES Part # 30903

### TOOLS REQUIRED FOR INSTALLATION:

- |                                                                                   |                                                                              |
|-----------------------------------------------------------------------------------|------------------------------------------------------------------------------|
| <ul style="list-style-type: none"><li>• Scissors</li><li>• 10 mm socket</li></ul> | <ul style="list-style-type: none"><li>• Hand Ratchet or Air Driver</li></ul> |
|-----------------------------------------------------------------------------------|------------------------------------------------------------------------------|

### FLARE INSTALLATION PROCEDURES

#### Step 1: Painting (Optional)

It is recommended that painting be done prior to installation.

- (A) Sand (optional) before application of paint.
- (B) Clean outer surface with a good grade degreaser. DO NOT USE LACQUER THINNER OR ENAMEL REDUCER AS A DEGREASER. Wipe outer surface thoroughly with a tack rag prior to painting.
- (C) Paint flares using a high quality lacquer, enamel, or polyurethane automotive paint. Application of a primer coat is optional.
- (D) If painting edge trim (not recommended), use a flex additive.

#### Step 2: VEHICLE PREPARATION

- (A) Clean application area with 50/50-alcohol/water solution, and dry with a clean cloth.
- (B) Inspect vehicle for damages before installation of Fender Flares.

#### Step 3: FLARE PREPARATION

- (A) Inspect flares for damage before installation.
- (B) Peel two to three inches of red vinyl backing away from edge trim tape. Applying the adhesive side of the edge trim to the inner side of the flare, affix the edge trim to the top edge of the flare (the portion that comes in contact with the side of the vehicle).
- (C) Press edge trim into place along the top edge of the flare in one-foot increments, pulling red vinyl backing free as you continue to work your way around the top edge of the flare. See Illustration 1.

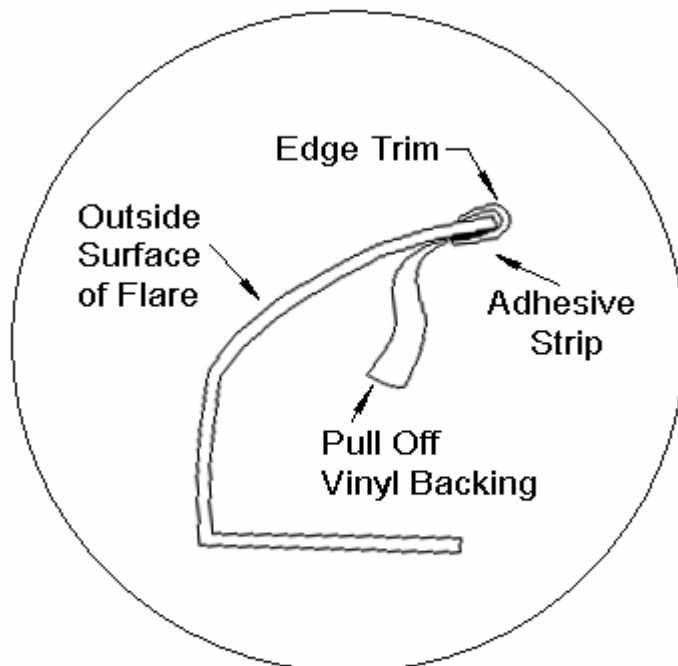


Illustration #1

(D) Repeat steps 2 and 3 for remaining flares.

#### Step 4: Front Flare installation (See Illustration 2)

- (A) Remove all factory screws from the wheel well opening and the top screw on mud flap.
- (B) Remove chrome strip from vehicle if equipped. There are two plastic clips that held chrome strip in place. It is okay to leave on vehicle.
- (C) Using moderate pressure, hold the flare in the wheel well opening, aligning it with the vehicle body and the holes in the fender. Insure mud flap is on outside of flare.
- (D) Using three previously removed factory screws (coarse threads) attach the flare to the vehicle bumper through the holes in the flare, starting screws, not tightening.
- (E) Using the supplied screws (fine threads) start screws in remaining holes in flare.
- (F) Using moderate pressure on flare, push toward vehicle while tightening screws, starting at front and working toward back of vehicle.

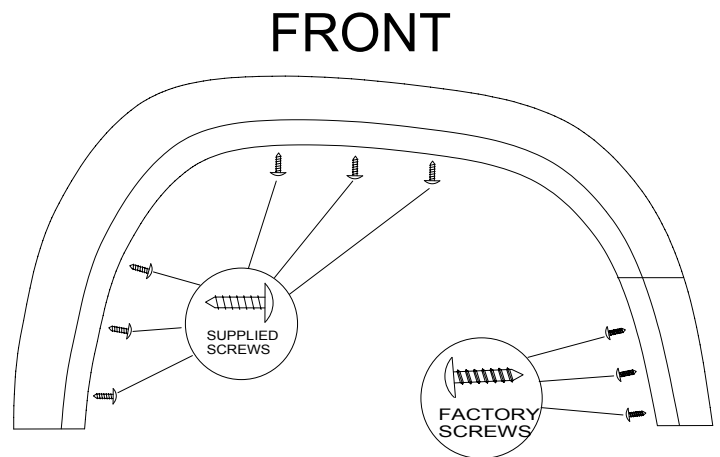


ILLUSTRATION 2

#### Step 5: Rear Flare Installation

- (A) Remove all factory screws from the wheel well opening and top mud flap screw.
- (B) Main Rear Flare (See Illustration 3)
  1. Hold the Main Rear Flare in the wheel opening, aligning it with the hole locations.
  2. Using one previously removed factory screw, start screw through flare to the vehicle through the hole in the flare into the bumper hole. Make sure factory clip stays in place.
  3. Using supplied screws, start screws through remaining holes in flare.
  4. Tighten all screws while applying moderate pressure on flare toward the vehicle, starting at door seam and working toward back of vehicle.
- (C) Door Piece Installation (See Illustration 4)
  1. With the rear door open, hold the flare into position on the door, and apply a piece of mylar to the inner door lip where the slots are in the flare.
  2. Remove the flare and wrap the mylar around the outside of the door.
  3. With the door closed, apply a strip of double stick tape to the outside of the door along the edge, and peel the red vinyl backing away from the tape.
  4. Aligning the door piece with the vehicle body lines, the Main Rear Flare and the door seam, place the Door Piece on the door over the double stick tape and press firmly into position.
  5. While holding the flare in position, open the door and fasten the flare to the door, pushing the long side of the clip into the slot in the flare.
  6. Close the door and verify alignment of the door piece with the vehicle body lines, the door seam, and the Main Rear Flare. Adjust if necessary.

#### MAIN REAR FLARE

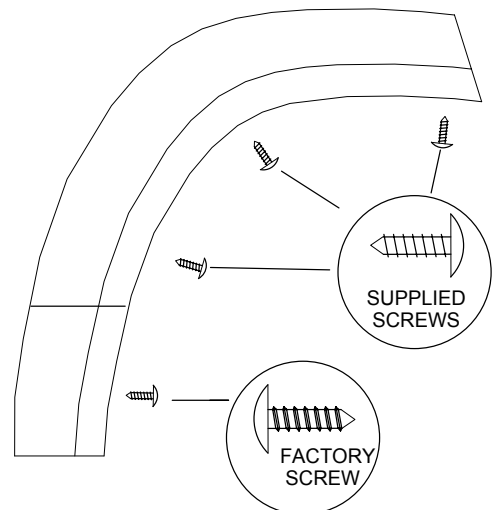


ILLUSTRATION 3

#### DOOR PIECE CROSS SECTION

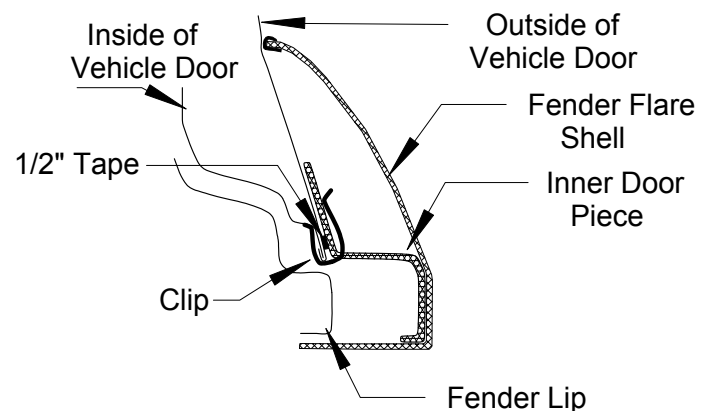


ILLUSTRATION 4