



2007 Chevy Yukon XL

Set Part # 40934
Revision A 06-02-06

Step 1:

Prior to Installation:

- A) **Fit:** Verify the fit of the flares to vehicle. (Some filing, sanding, or cutting may be necessary to ensure proper fit).
- B) **Painting:** (Optional) if paint is desired it must be done prior to installing flares on the vehicle clean outer surface with a good grade degreaser. **DO NOT USE LACQUER THINNER OR ENAMEL REDUCER AS A DEGREASER.** Wipe outer surface thoroughly with a tack rag prior to paint.
Paint flares using a high quality enamel, or polyurethane automotive paint. (Application of a primer coat is optional)
If painting edge trim (not recommended), use a flex additive.
- C) **Performance:** Using larger Tires may increase the area required to turn the vehicle. Some Tire/Rim combinations may require lowering bump stops and or installing steering stops to prevent tire from contacting flare.
- D) **Exhaust System:** Modifications may be necessary to maintain a minimum 4" clearance between flares and exhaust pipes.
(Exhaust gases should not vent directly onto flares)
- E) **Metal Protection:** All exposed fasteners and bare metal should be treated with red oxide primer BEFORE installing flares. Spray inner fender wells with undercoating AFTER flare attachments have been completed.



TOOLS FOR EASY INSTALLATION

- 9/32" Socket
- Flat Head Screwdriver
- Grease Pencil
- Alcohol Wipes

FLARE INSTALLATION PROCEDURES

Step 2: Edge Trim Installation (See Illustration #1)

- A) Peel two to three inches of red vinyl backing away from edge trim tape. Applying the adhesive side of the edge trim to the inner side of the flare, affix the edge trim to the top edge of the flare (the portion that comes in contact with the vehicle). **See Illustration #1**
- B) Press edge trim into place along the top edge of the flare in one-foot increments, pulling red vinyl backing free as you continue to work your way around the top edge of the flare.



Illustration #1

Step 3: Front Flare Installation (See Photos #1 through #4)



Using a 9/32" socket, remove two factory screws. Retain screws for later use.



Holding flare in position on fender, install two supplied Plastic Tuf-loks.



Tuf-lok locations.



Reinstall factory screws removed in Step 2.

Step 4: Rear Flare Installation (See Photos #5 through #11)



Using a flat head screw driver, remove one factory plastic retainer and discard.



Using a 9/32" socket, remove five factory screws. Retain screws for later use.



Holding flare in position on fender, install two Tuf-Loks as shown in Step 8.



Tuf-Lok locations.



Reinstall four of the five factory screws removed in Step 6.



Using supplied Edge Trim Tool, seat edge trim against vehicle by hooking curved end under edge trim at one end of flare and slide around outer edge of flare to the other end.



Using flat end of supplied Edge Trim Tool, seat edge trim against flare by inserting straight end between edge trim and flare at one end and slide around entire edge to the other end.