

1994-2000 CHEV 6.5L DOWN PIPE

For 4-Bolt Converter Mounting

EXHAUST KIT # 1046550 INSTALLATION INSTRUCTIONS

Check to ensure all parts contained in the kit are received and in good order

<u>COMPONENT</u>	<u>PART #</u>	<u>QTY</u>
PLUG 1/4NPT	1040147	1
PIPE, TURBO OUT 1994 - UP 6.5L	1406550	1
CAP SCREW	1406551	4
LOCK WASHER	1406552	4
NUT	1406553	4
GASKET, 6.5L 4 - BOLT FLANGE - CAT	15954812	1

READ ALL INSTRUCTIONS CAREFULLY BEFORE INSTALLATION



BD Engine Brake Inc.

Plant Address: Unit A10, 33733 King Rd, Abbotsford, BC, Canada V2S 7M9

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Phone: 604-853-6096 Fax: 604-853-8749 Internet: www.dieselperformance.com

- 1) Raise vehicle on a hoist or safety stands to provide access to the exhaust system.
- 2) Loosen the bolts at the flange of the catalytic convertor and pry the hanger pin from the hanger.

HINT: Unhook some or all exhaust hangers to help with removal.

- 3) Remove the clamp securing the turbo down pipe to the turbo outlet and remove pipe. Separate the pipe assembly.

****CAUTION** BE SURE TO SUPPORT THE CATALYTIC CONVERTOR IF NOT REMOVING IT. CONVERTOR IS HEAVY AND DAMAGE AND/OR INJURY MAY RESULT.**

NOTE: If not installing a pyrometer, secure plug in turbo outlet pipe.

- 4) Position the new down pipe on the outlet of the turbo and install clamp loosely to hold pipe in place (you will need to twist pipe slightly while installing other components). If more clearance is required, bend back the lip of the firewall and floorboard.
- 5) Position the flange gasket over the end of the down pipe and install the convertor inlet pipe. Connect all support hangers and position pipes for proper clearance from underbody components.
- 6) Tighten exhaust clamps at turbo outlet and pipe joints.
- 7) Start engine to check for leaks and exhaust components touching frame or underbody structures. Loosen clamps and adjust as required to seal leaks and maintain clearance, then secure clamps.

For technical assistance call, fax, or E-mail the BD Technical Department, Monday to Friday, 8:30am to 4:30pm Pacific Time.

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