

Part # 000936

CAUTION: NOT ALL VEHICLES CONFORM TO PUBLISHED SPECIFICATIONS! TEST FIT THIS ASSEMBLY IN YOUR TRUCK BEFORE PAINTING OR ALTERING IN ANY WAY. ONLY ASSEMBLIES IN NEW CONDITION WILL BE ACCEPTED FOR RETURN OR EXCHANGE.

REMOVAL:

1. Engage the steering column / ignition switch lock with the steering wheel & wheels centered. (**NOTE** It may be necessary to remove lower set screw and upper bolt prior to locking for accessibility)
2. Loosen the set screw and remove the factory rag joint at the steering box end of the assembly from the splined steering box input shaft.
3. Now disconnect the coupler at the steering column end of the assembly by removing the bolt and remove the entire assembly. This connection is often rusted and may require some penetrating oil or a few taps with a hammer.

INSTALLATION:

4. With the Borgeson shaft fully collapsed, install the universal joint end of the shaft assembly onto the steering column shaft to the depth shown in Figure B. The universal joint will be secured with two set screws as shown in Figure C. Tighten the short set screw against the shaft. The longer of the set screws must pass through **one wall of the tube only**. If, with the joint installed to the depth shown in Figure B, the long set screw does not line up with an existing hole in the tube, a 3/8" diameter hole must be drilled through **one wall of the tube only**. Remove the universal joint; **do not drill through the universal joint**. The set screw should pass through this hole and bear against the opposite wall of the tube. Tighten both set screws and then tighten lock nuts.
5. Extend the telescoping shaft and install the rag joint end of the assembly onto the splined steering box input shaft. Install the rag joint onto the shaft to the depth shown in Figure B. A seat must be provided for the set screw as shown in Figure A. (**NOTE** The existing factory flat spot will not be used) Tighten the set screw to mark the shaft and then remove the universal joint from the shaft to file a new flat spot on the splined shaft. Install the universal joint and tighten the set screw into the seat and then tighten the lock nut.
6. After approximately 100 miles, retighten all set screws and then lock nuts. If you wish to use a product such as Loctite, we recommend Loctite 222 for ease of removal.

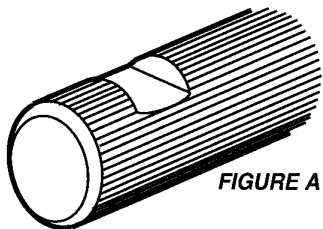


FIGURE A

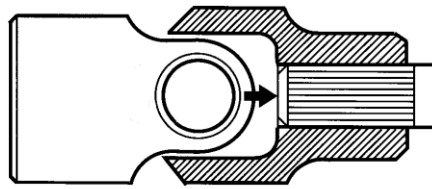


FIGURE B

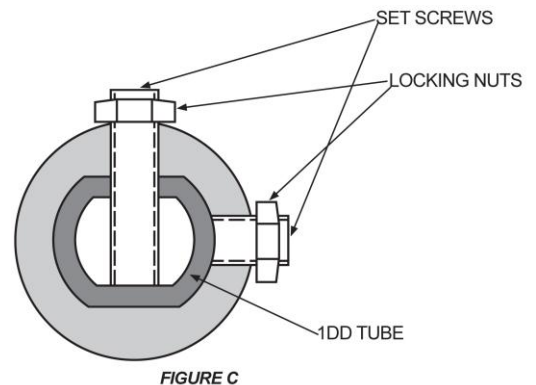


FIGURE C

Borgeson Universal Co., Inc.
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