



#802409 SBF 289/302/351W P/S Pump Bracket

Installation notes:

- 1) This bracket set includes both 7/16" and 3/8" mounting bolts. Check the size of the holes tapped in the head to select the proper size before beginning installation.
- 2) This bracket set includes 2 short spacers and 2 long spacers. Cars **without** A/C will need to use both the short and long spacers. Cars **with** A/C will only need the 2 long spacers.

Installation:

- 1) Attach the bracket to the drivers side head with two bolts and the proper amount of spacers for your application. *NOTE: The bracket has two upper holes. Cars **without** A/C may use the inner hole to mount the pump closer to the motor.*
- 2) Attach the P/S pump to the bracket with either the 3/8 or M10 bolts depending on the P/S pump you are using. The bracket mounts to the back of the P/S pump. You may need to remove existing mounting studs.

