

Exhaust System Installation for Chevrolet Suburban Avalanche GMC and Yukon XL PN-140235



These instructions have been written to help you with the installation of your Borla Performance Exhaust System. Please read this document completely before beginning the installation of your system.

Please compare the parts in the box with the bill of materials provided to assure that you have all the parts necessary for this installation.

To ensure this part number fits your specific model year, please visit our website for the latest model year listings at www.BORLA.com.

Thank you for purchasing a Borla Performance Cat-Back™ Exhaust System.

Borla Performance Cat-Back™ Exhaust Systems (PN -140235) is designed for Chevrolet Suburban /Avalanche GMC and Yukon XL 5.3L or 6.0L V8 engine, 2WD and 4WD automatic transmission.

Borla Performance Industries recommends that an exhaust shop or professional after market parts installer perform the installation of this system. However, if you decide to perform the installation on your own it is recommended that two people are used. This installation should not be performed by one person due to the risk of injury. Ensure the installers use all under car safety precautions including eye protection.

Please take time to read and understand the following...

By installing your Borla Performance Exhaust System, you indicate that you have read this document and you agree with the terms stated below. It is the responsibility of the purchaser to follow all installation instruction guidelines and safety procedures supplied with your Borla Performance Exhaust System.

Borla Performance Industries assumes no responsibility for damages occurring from misuse, abuse, improper installation, improper operation, lack of responsible care, or all previously stated reasons resulting from incompatibility with other manufacturer's products and/or systems.

Included with your Borla Performance Exhaust System is a warranty card. Please read it carefully before you begin any work on your vehicle. If you should have any questions regarding our warranty policy, installation, or any other matter pertaining to your new Borla Performance Exhaust System, please give us a call at the number provided on the warranty card.

Minimum Required Tool List:

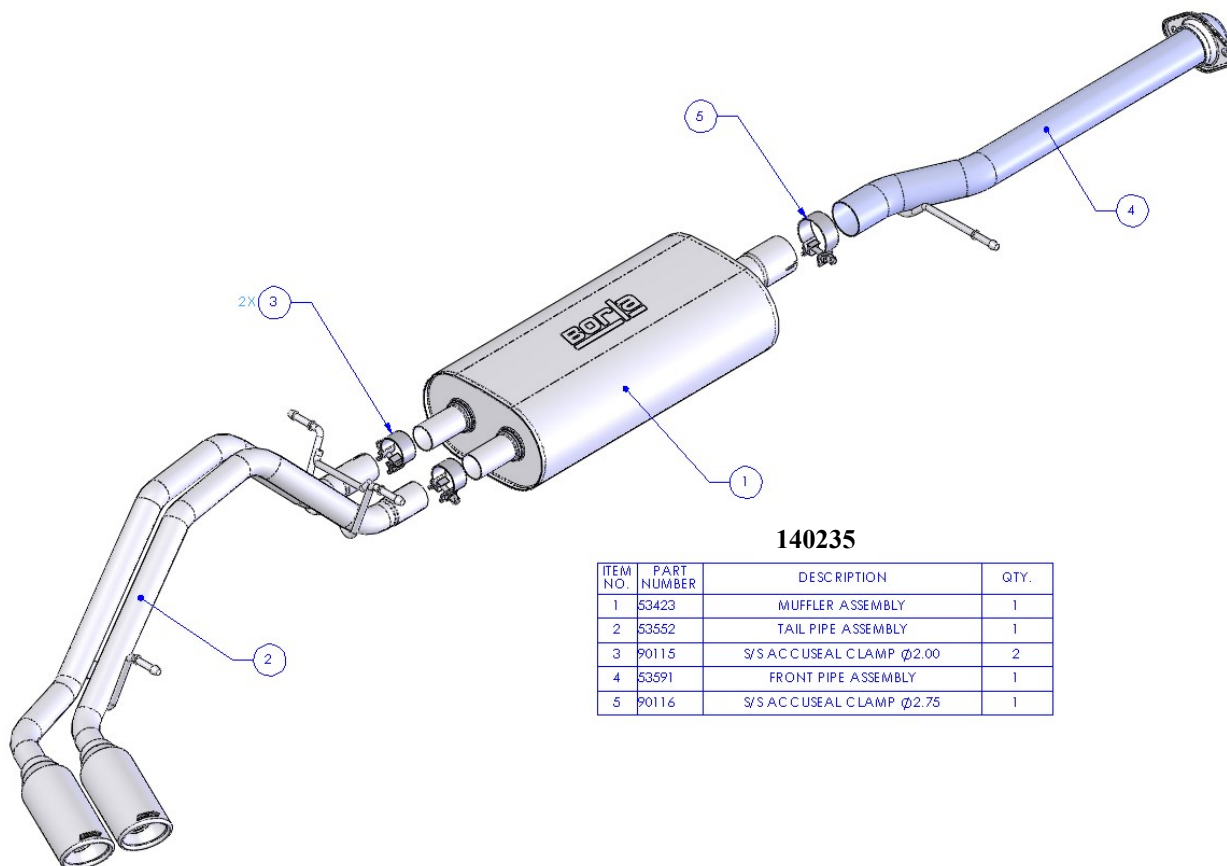
TOOLS:

1. 3/8" Drive Ratchet
2. 3/8" Drive Extension 3"
3. 15mm Socket
4. Reciprocating saw or Hack saw
5. Pry Bar

SHOP SUPPLIES:

- 1 Spray Lubricant

Borla Performance Cat-back™ Bill of Materials



140235

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	S3423	MUFFLER ASSEMBLY	1
2	S3552	TAIL PIPE ASSEMBLY	1
3	P0115	S/S ACCUSEAL CLAMP Ø2.00	2
4	S3591	FRONT PIPE ASSEMBLY	1
5	P0116	S/S ACCUSEAL CLAMP Ø2.75	1

Caution!!! Never work on a hot exhaust system. Serious injury in the form of burns can result if the vehicle has been in use and the exhaust system is hot, allow vehicle to cool for at least 1 hour. Always wear eye protection when working under any vehicle.

Note: It is our recommendation that you use a hoist or hydraulic lift to facilitate the installation of your new Borla Performance Exhaust System.

Taking all under car safety precautions, lift the vehicle using a hoist or hydraulic lift. Once this has been done, you may begin the removal of your old exhaust system from your vehicle.

Note: Before removing the original exhaust system from your vehicle, please compare the parts you have received with the bill of materials provided on the previous page to assure that you have all the parts necessary for the installation of your new Borla Performance Exhaust System.

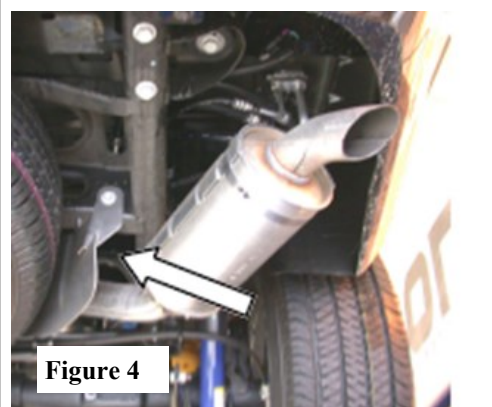
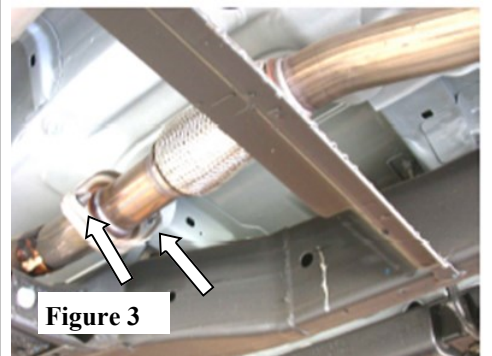
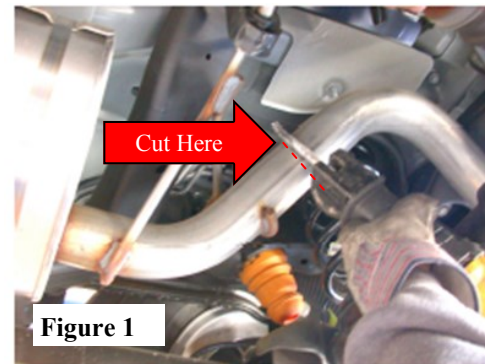
Note: With a used vehicle, we suggest a penetrating spray lubricant to be applied liberally to all exhaust fasteners and allowing a significant period of time for the chemical to lubricate the threads before attempting to disassemble.

Original Exhaust System Removal

Note: With a used vehicle, we suggest a penetrating spray lubricant to be applied liberally to all exhaust fasteners and allowing a significant period of time for the chemical to lubricate the threads before attempting to disassemble.

1. Lubricate all the hangers and rubber isolator.
2. Rear muffler must be cut for removal. Use a muffler stand or an additional person to hold the exhaust. Mark and cut the original exhaust using a metal cutting blade reciprocating saw. (See Fig. 1)
3. Remove exhaust from vehicle. (See Fig. 2)
4. Unbolt the flange place the hardware to the side for use during the installation of your new exhaust system. (See Fig. 3)
5. Remove the heat shield place it and the hardware aside for later use. (See Fig. 4)

Warning: Use extreme caution during installation. Torque all fasteners according to manufacturer's torque values and tightening sequence. DO NOT use air impact tools to tighten fasteners on Borla Performance Exhaust Systems. Use of such tools may result in bent flanges or gasket contact areas leading to exhaust leaks.



Caution!!! *Never work on a hot exhaust system. Serious injury in the form of burns can result if the vehicle has been in use and the exhaust system is hot, allow vehicle to cool for at least 1 hour. Always wear eye protection when working under any vehicle.*

Note: It is our recommendation that you use a hoist or hydraulic lift to facilitate the installation of your new Borla Performance Exhaust System.

Taking all under car safety precautions, lift the vehicle using a hoist or hydraulic lift. Once this has been done, you may begin the removal of your old exhaust system from your vehicle.

Note: Before removing the original exhaust system from your vehicle, please compare the parts you have received with the bill of materials provided on the previous page to assure that you have all the parts necessary for the installation of your new Borla Performance Exhaust System.

Borla Performance Cat-Back™ Exhaust System Installation

1. Install the **Front Pipe Assembly** to vehicle using the original hardware making sure to install the hanger into the rubber isolator. **Do not tighten the hardware.** (See Figs. 5 & 6)
2. Place a **Clamp** over the inlet of the **Muffler Assembly** and attach to **Front Pipe Assembly**. Support the muffler with a muffler stand or help from an assistant. (See Fig. 7) **Do not tighten the clamp.**
3. Place a **Clamp** over each expanded end of the **Tail Pipe Assembly** outlets and attach to the **Muffler Assembly** outlets making sure to install the hangers into the rubber isolator. **Do not tighten the clamps.** (See Figs 7 & 8)
4. Using the original hardware, reinstall the heat shield.
5. Reinstall the spare tire as recommended by vehicle manufacturer.
6. Check your exhaust system for proper clearance under the vehicle and also for tip alignment. Verify the clamp bolts are positioned between the pipe notches (not over the clamp notches). Tighten **Clamp** nuts 32-35 ft. lbs.
7. Tighten the front flange hardware to 18-22ft. Lbs.
8. Before starting your vehicle, make sure to check all wires, hoses, brake lines, body parts and tires for safe clearance from the exhaust system.
9. Start vehicle and check for any leaks. If any leaks are found, determine cause such as loose or incorrectly positioned clamp and repair as necessary.

Note: *When you first start your vehicle after the installation of your new Borla Performance Exhaust System, there may be some smoke and fumes coming from the system. This is a protective oil based coating used in the manufacturing of mandrel bent performance exhaust tubing. This is not a problem and will disappear within a very short period of time after the exhaust has reached normal operating temperatures.*

Warning: *Use extreme caution during installation. Torque all fasteners according to manufacturer's torque values and tightening sequence. **DO NOT** use air impact tools to tighten fasteners on Borla Performance Exhaust Systems. Use of such tools may result in bent flanges or gasket contact areas leading to exhaust leaks.*

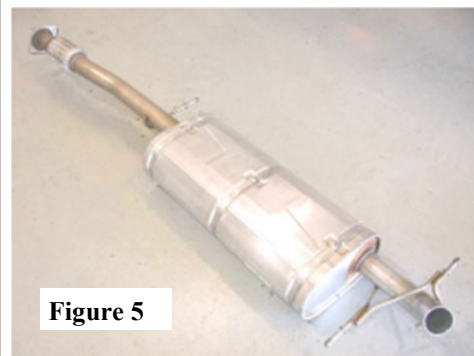


Figure 5

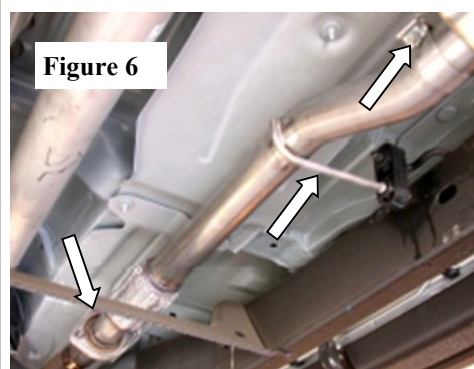


Figure 6

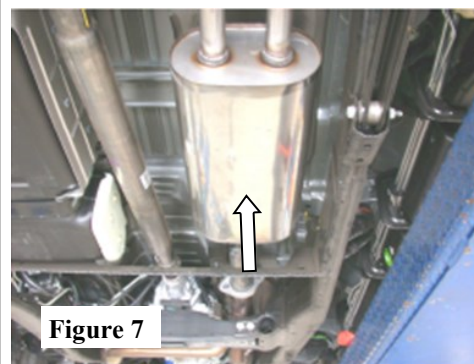


Figure 7

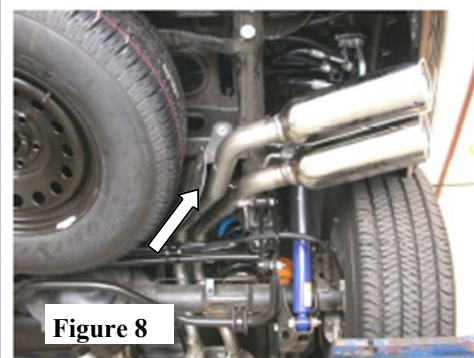


Figure 8