

Installation Instructions for Audi S3 & mk7 Golf-R Down Pipe PN- 60562*



These instructions have been written to help you with the installation of your Borla Performance Exhaust System. Please read this document completely before beginning the installation of your system.

Please compare the parts in the box with the bill of materials provided to assure that you have all the parts necessary for this installation.

To ensure this part number fits your specific model year, please visit our website for the latest model year listings at www.BORLA.com.

Thank you for purchasing a Borla Performance Down Pipe.

Borla Performance Down Pipe (PN-60562) is designed for the Audi S3 or Volkswagen Golf-R equipped with a 2.0T engine, automatic transmission. **NOTE: PN-60562 is designed to compliment Borla Cat-back System PN's - 140631 & 140643 only. No cutting, expanding, or welding required to install these complete turbo-back exhaust system.**

*** FOR OFF-ROAD-USE-ONLY. THIS COMPONENT IS NOT CARB EMISSIONS COMPLIANT.**

Borla Performance Industries recommends that an exhaust shop or professional after market parts installer perform the installation of this system. However, if you decide to perform the installation on your own it is recommended that two people are used. This installation should not be performed by one person due to the risk of injury. Ensure the installers use all under car safety precautions including eye protection.

Please take time to read and understand the following...

By installing your Borla Performance Down Pipe, you indicate that you have read this document and you agree with the terms stated below.

It is the responsibility of the purchaser to follow all installation instruction guidelines and safety procedures supplied with your Borla Performance Down Pipe.

Borla Performance Industries assumes no responsibility for damages occurring from misuse, abuse, improper installation, improper operation, lack of responsible care, or all previously stated reasons resulting from incompatibility with other manufacturer's products and/or systems.

Included with your Borla Performance Down Pipe is a warranty card. Please read it carefully before you begin any work on your vehicle. If you should have any questions regarding our warranty policy, installation, or any other matter pertaining to your new Borla Performance Down Pipe, please give us a call at the number provided on the warranty card.

Minimum Required Tool List:

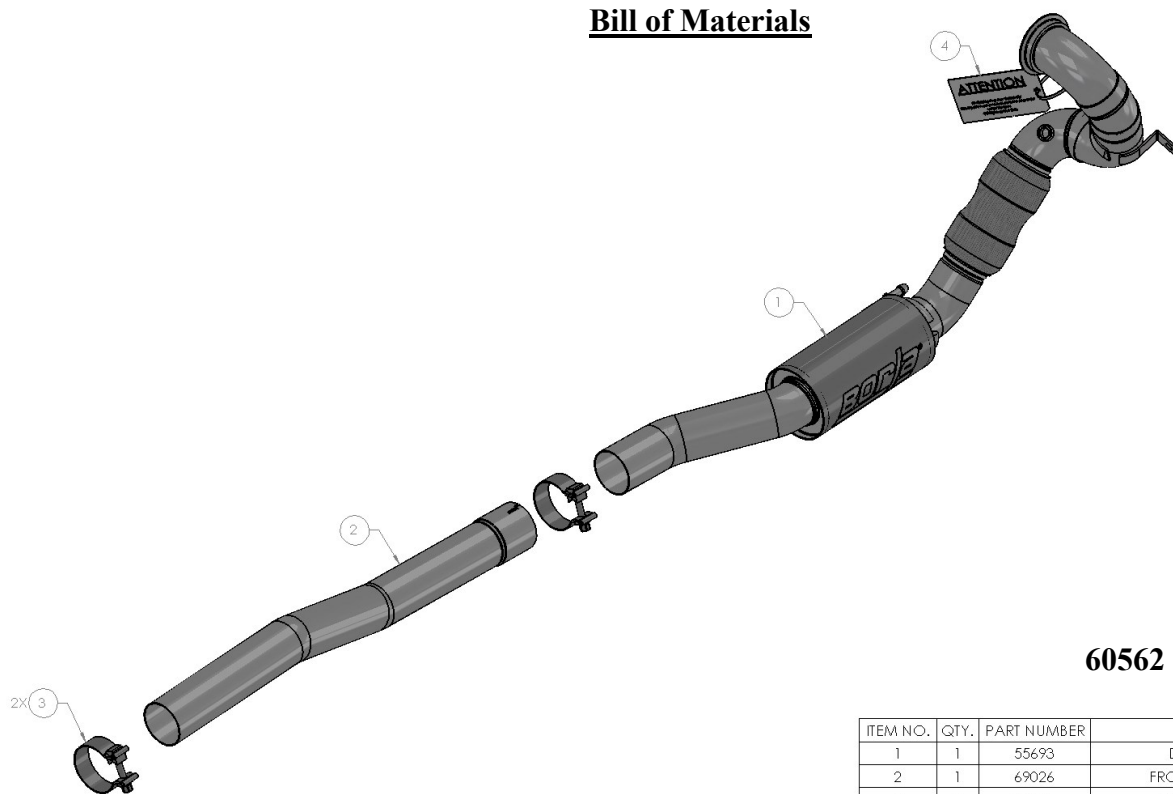
TOOLS:

- 1 3/8" Drive Ratchet
- 2 3/8" Drive Extension 3"
- 3 15mm Socket
- 4 13mm Socket
- 5 7/8 Wrench
- 5 Pry Bar

SHOP SUPPLIES:

- 1 Spray Lubricant

Bill of Materials



60562

ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
1	1	55693	DOWNPIPE ASSEMBLY
2	1	69026	FRONT PIPE: Ø3.00" X 33.00"
3	2	90114	3.00 ACCUSEAL CLAMP
4	1	96240	OFF HIGHWAY USE ONLY DISCLAIMER

Caution!!! *Never work on a hot exhaust system. Serious injury in the form of burns can result* If the vehicle has been in use and the exhaust system is hot, allow vehicle to cool for at least 1 hour. Always wear eye protection when working under any vehicle.

Note: It is our recommendation that you use a hoist or hydraulic lift to facilitate the installation of your new Borla Performance Down Pipe.

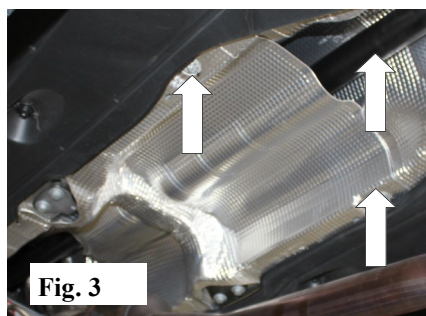
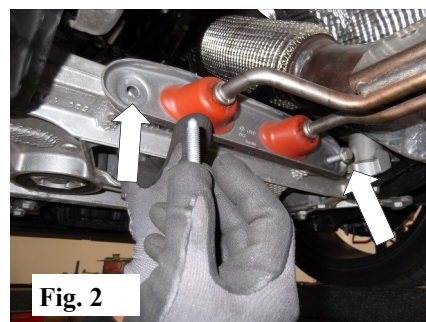
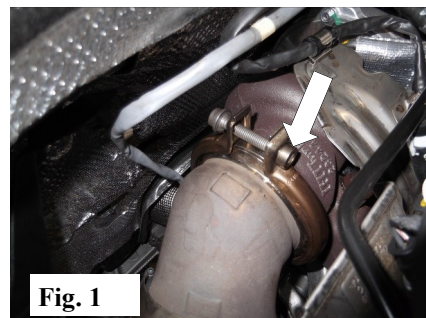
Original Down Pipe Removal

Note: With a used vehicle, we suggest a penetrating spray lubricant to be applied liberally to all exhaust fasteners and allowing a significant period of time for the chemical to lubricate the threads before attempting to disassemble.

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1. Lubricate all hangers and rubber isolators, bolts, and nuts.
2. Loosen and remove the EO ring clamp, place the hardware to aside for re-installation. (See Fig. 1)
3. Remove (2) bolts in front of OE front pipe. Place the hardware aside for re-installation. (See Fig. 2)
4. Loosen and remove driveshaft and heat shield for more clearness using a muffler stand or an additional person. (See Fig. 3)
5. Remove bolts on front driveshaft connection to transmission and rear driveshaft connection. Remove driveshaft from vehicle. (See Fig. 4)
6. Disconnect O2 sensors, bracket and transfer to your new down pipe. (See Fig. 5)
7. Remove the down pipe assembly from the vehicle.

Warning: Use extreme caution during installation. Torque all fasteners according to manufacturer's torque values and tightening sequence. DO NOT use air impact tools to tighten fasteners on Borla Performance Exhaust Systems. Use of such tools may result in bent flanges or gasket contact areas leading to exhaust leaks.



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Borla Performance Down Pipe Installation

1. Transfer and install OE O2 Sensor, bracket to **Down Pipe Assembly**. (See Fig. 5)
2. Position **Down Pipe Assembly** to vehicle and secure the ring using the factory hardware clamp. DO NOT TIGHTEN HARDWARE. (See Fig. 6)
3. Place a clamp over the expanded end at the front of the **Front Pipe Assembly** and insert to outlet of **Down Pipe Assembly** inserting hangers into rubber isolator. Secure the hanger support using the original hardware. DO NOT TIGHTEN HARDWARE. (See Fig. 7)
4. Place a clamp over the expanded end at the **Front Pipe Assembly** and insert inlet to **Down Pipe Assembly**. DO NOT TIGHTEN HARDWARE. (See Fig. 8)
5. Install Borla Cat-back remaining exhaust system per manufacturer recommendations.
6. Check newly installed assembly for proper clearance under the vehicle.
7. Once position has been determined to be correct, tighten the Accuseal clamps to 32-35 ft. lbs. Tighten the flange hardware to 18-22 ft. lbs.
8. Before starting your vehicle, make sure to check all wires, hoses, brake lines, body parts and tires for safe clearance from the down pipe.

Note: When you first start your vehicle after the installation of your new Borla Performance Down Pipe, there may be some smoke and fumes coming from exhaust. This is a protective oil based coating used in the manufacturing of mandrel bent performance exhaust tubing. This is not a problem and will disappear within a very short period of time after the exhaust has reached normal operating temperatures.

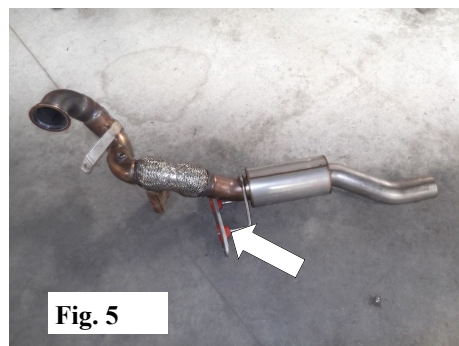


Fig. 5

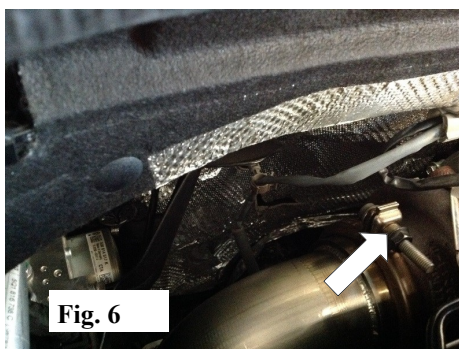


Fig. 6

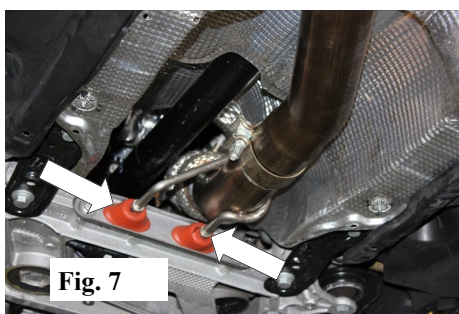


Fig. 7

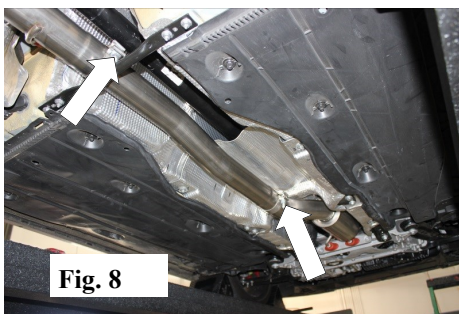


Fig. 8